



W I R E F E E D E R S 2 0 0 9

Cooptim[®]
T H E O R I G I N A L

W A R R A N T Y

COOPTIM production is made according to the world's highest quality-control standard ISO 9001:2000. The products are covered by one year warranty, except damages in connection with delivery, or not correct installation of the products. Warranty for D.C. motors is covered by the motor factories.



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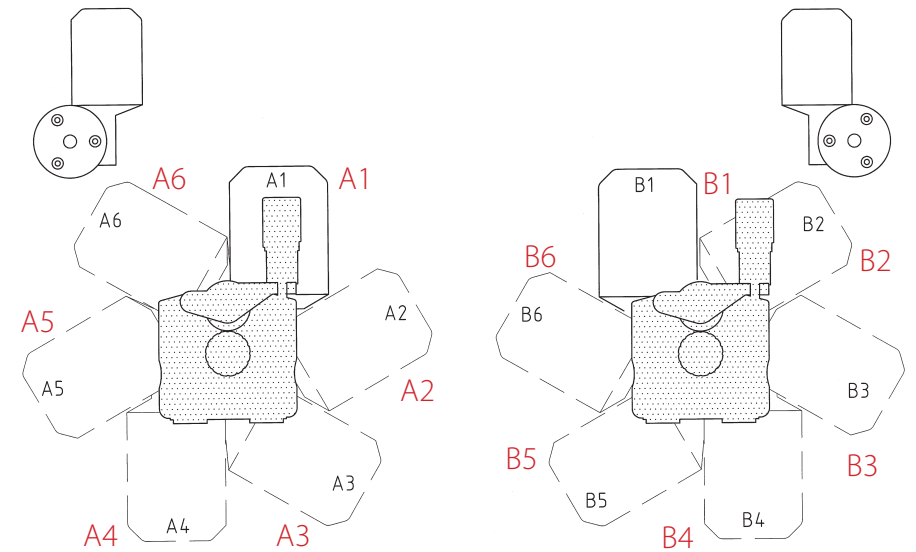
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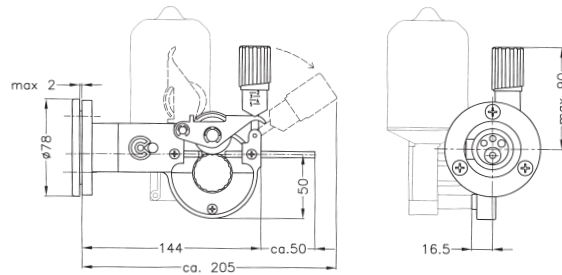
MOTOR POSITIONS

B form

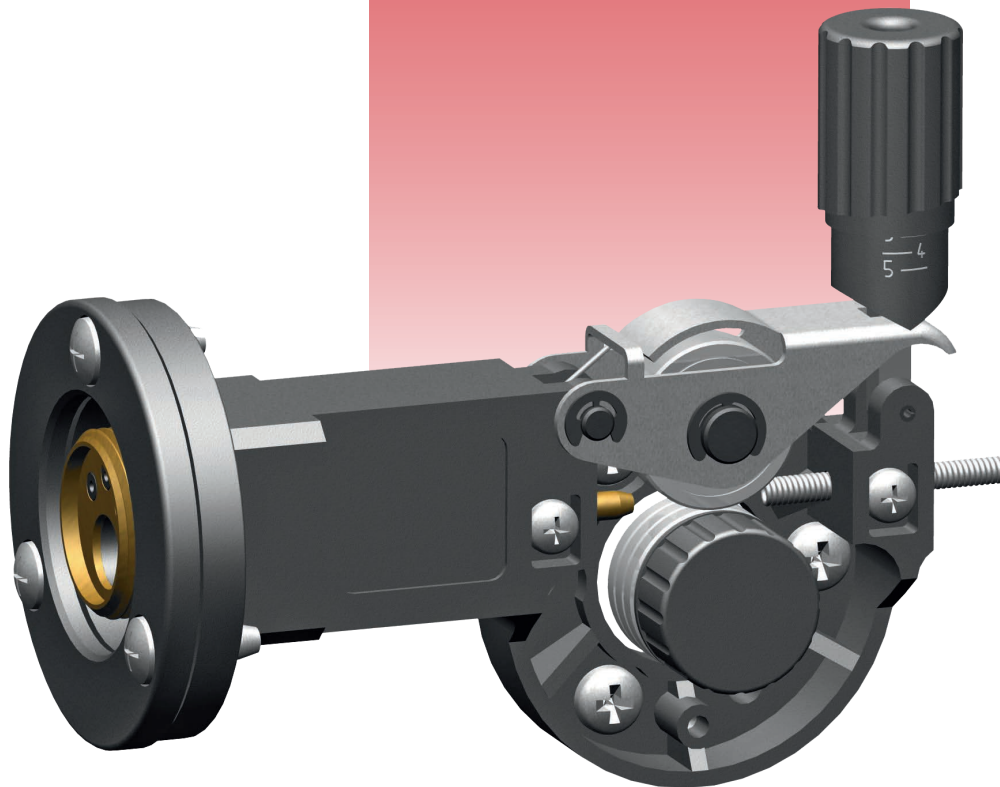
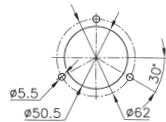
Left type



OVERALL FITTING DIMENSIONS



Fixing holes



CWF 04

TWO ROLL COMPACT WIRE FEED SYSTEM WITH BUILT IN CENTRAL ADAPTOR

Feeds wire from 0,6 to 1,6 mm (.023"-1/16")

Wire Feed Mechanism of plastic feed plate with built in central adaptor

- CWF 040 with feed roll dia 30 mm, pressure arm **with bearing**
- Feed roll dia 30x12/dia 10 mm V or U groove
 - 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - U groove 1,4-1,6 mm
- Knurled feed rolls: option
- Pressure arm with bearing
- Pressure arm with lift opening
- Adjusting arm with side opening
- Plastic frame of glass fibre
- Wire feed motor 25-40 W can be assembled in A1-A4, B1-B4 positions
- Torch connection on the left side

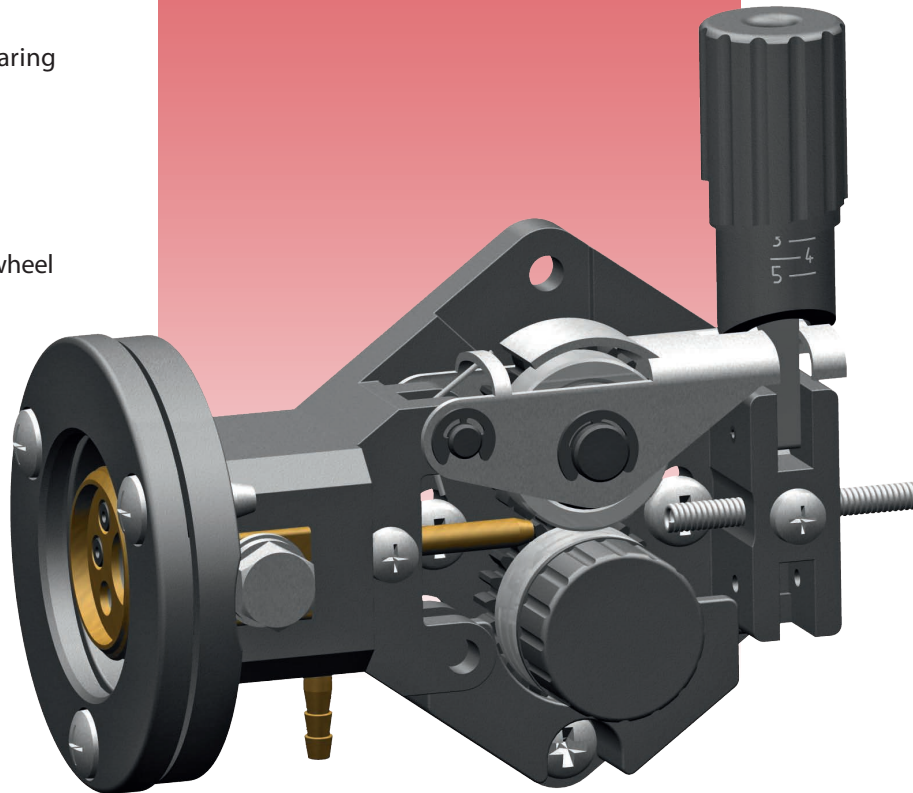
CWF 05

TWO ROLL COMPACT WIRE FEED SYSTEM WITH BUILT IN CENTRAL ADAPTOR

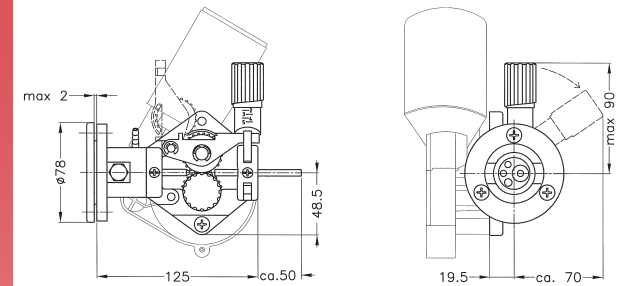
Feeds wire from 0,6 to 1,6 mm (.023"-1/16")

Wire Feed Mechanism of plastic feed plate with built in central adaptor

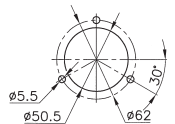
- CWF 050 with feed roll dia 30 mm, pressure arm **with bearing**
 - Feed roll dia 30x12/dia 10 mm V or U groove 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - U groove 1,4-1,6 mm
- CWF 051 with feed roll dia 30 mm, pressure arm **with gear wheel**
 - Feed roll dia 30x10/dia 22 mm V or U groove 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - U groove 1,4-1,6 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- Adjusting arm with forward opening
- Safety guard of plastic
- Plastic frame of glass fibre
- Wire feed motor 25-40 W can be assembled in A1, A3, B1, B3 positions
- Torch connection on the right or left side
- Current connection optional front side or behind
- Gas connection optional axial or radial



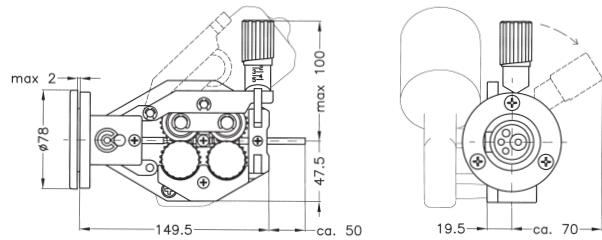
OVERALL FITTING DIMENSIONS



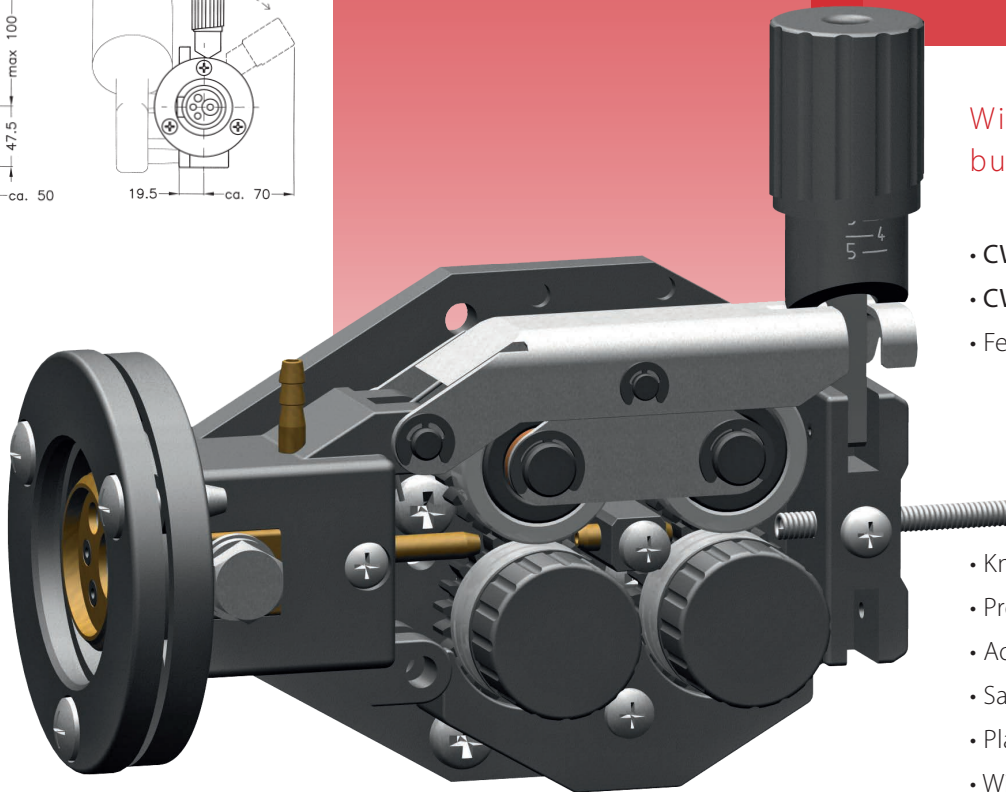
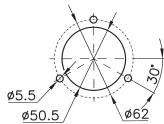
Fixing holes



OVERALL FITTING DIMENSIONS



Fixing holes



CWF 06

FOUR ROLL COMPACT WIRE FEED SYSTEM WITH BUILT IN CENTRAL ADAPTOR

Feeds wire from 0,6 to 2,4 mm (.023"-3/32")

Wire Feed Mechanism of plastic feed plate with built in central adaptor

- CWF 060 with feed roll dia 30 mm, pressure arm **with bearing**
- CWF 061 with feed roll dia 30 mm, pressure arm **with gear wheel**
- Feed roll dia 30x12/dia 10 mm V or U groove 0,6-0,8 mm
0,8-1,0 mm
1,0-1,2 mm
1,4-1,6 mm
U groove 2,0-2,4 mm

- Knurled feed rolls: option
- Pressure arm with lift opening
- Adjusting arm with forward opening
- Safety guard of plastic plate
- Plastic frame of glass fibre
- Wire feed motor 25-40 W can be assembled in A1, A3, B2, B4 positions
- Torch connection on the right or left side
- Current connection optional front side or behind
- Gas connection optional axial or radial

IWF 100

TWO ROLL WIRE FEED SYSTEM WITH BUILT IN ANKARSUM MOTOR

Feeds wire from 0,6 to 1,6 mm (.023"-1/16")

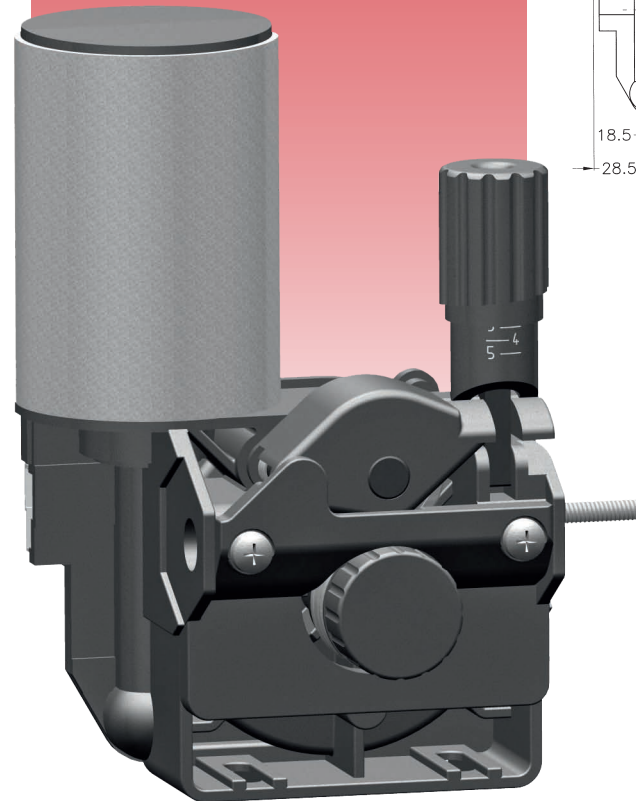
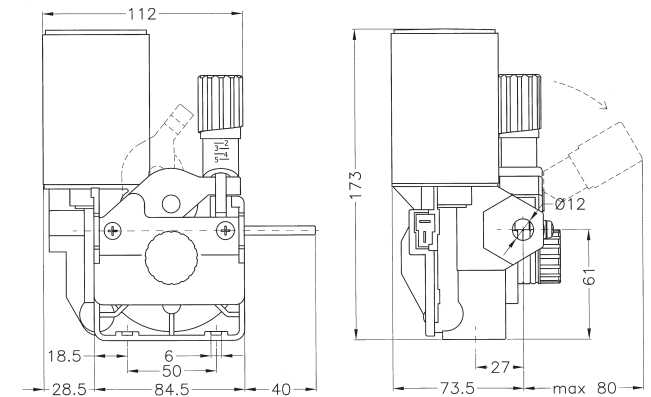
Wire Feed Mechanism of plastic feed plate with built in motor

- **IWF 100** with feed roll dia 30 mm, pressure arm **with bearing**
 - Feed roll dia 30x12/dia 10 mm V or U groove 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - U groove 1,4-1,6 mm
- **IWF 110** with feed roll dia 30 mm, pressure arm **with gear wheel**
 - Feed roll dia 30x10/dia 22 mm V or U groove 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - U groove 1,4-1,6 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- Adjusting arm with forward opening
- Safety guard of plastic
- Plastic frame of glass fibre
- Basic type of right assembling
- Torch connection on the left and right side
- Different gear wheel or feed roll on request
- Powered by Ankarsrum motor (42 V motor option)
- Can be direct connected with Binzel torches MB 14 and RV 13 types

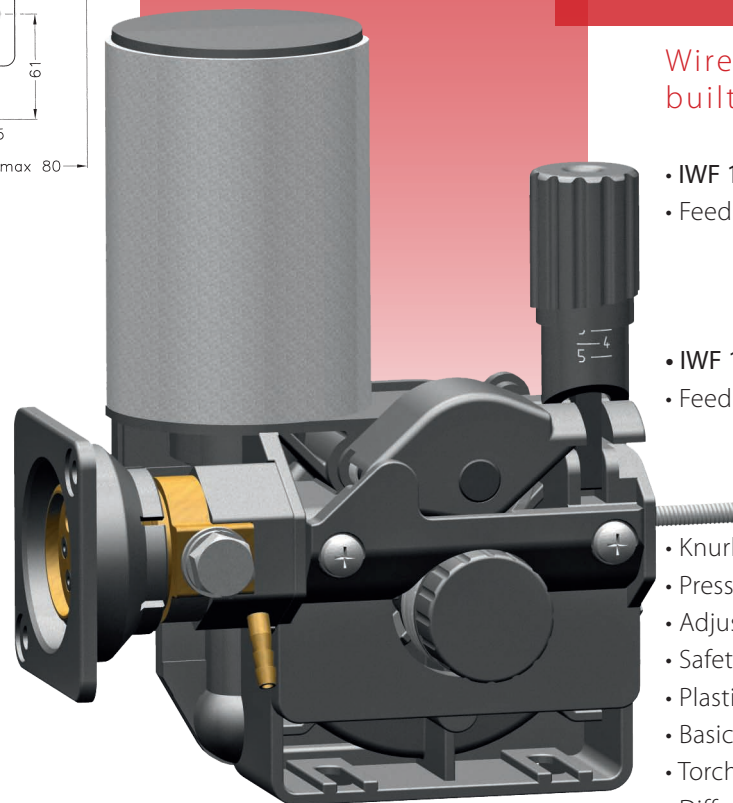
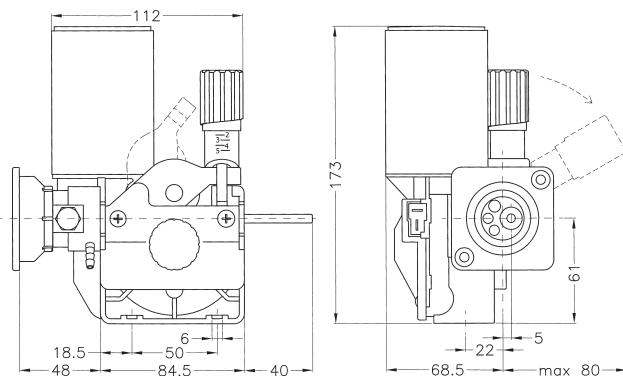
Motor technical data

- Voltage: 24 V
- Input power: 35 W (typical)
- Speed: 200 rpm at 1,0 Nm
- Starting torque: 12 Nm

OVERALL FITTING DIMENSIONS



OVERALL FITTING DIMENSIONS



IWF 100

TWO ROLL WIRE FEED SYSTEM
WITH BUILT IN ANKARSRUM MOTOR
+ CENTRAL ADAPTOR

Feeds wire from 0,6 to 1,6 mm (.023"-1/16")

Wire Feed Mechanism of plastic feed plate with
built in motor + Central Adaptor

- IWF 100 + CCA 1 with feed roll dia 30 mm, pressure arm **with bearing**
 - Feed roll dia 30x12/dia 10 mm V or U groove 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - U groove 1,4-1,6 mm
- IWF 110 + CCA 1 with feed roll dia 30 mm, pressure arm **with gear wheel**
 - Feed roll dia 30x10/dia 22 mm V or U groove 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - U groove 1,4-1,6 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- Adjusting arm with forward opening
- Safety guard of plastic
- Plastic frame of glass fibre
- Basic type of right assembling
- Torch connection on the left and right side
- Different gear wheel or feed roll on request
- Powered by Ankarsrum motor (42 V motor option)

Motor technical data

- Voltage: 24 V
- Input power: 35 W (typical)
- Speed: 200 rpm at 1,0 Nm
- Starting torque: 12 Nm

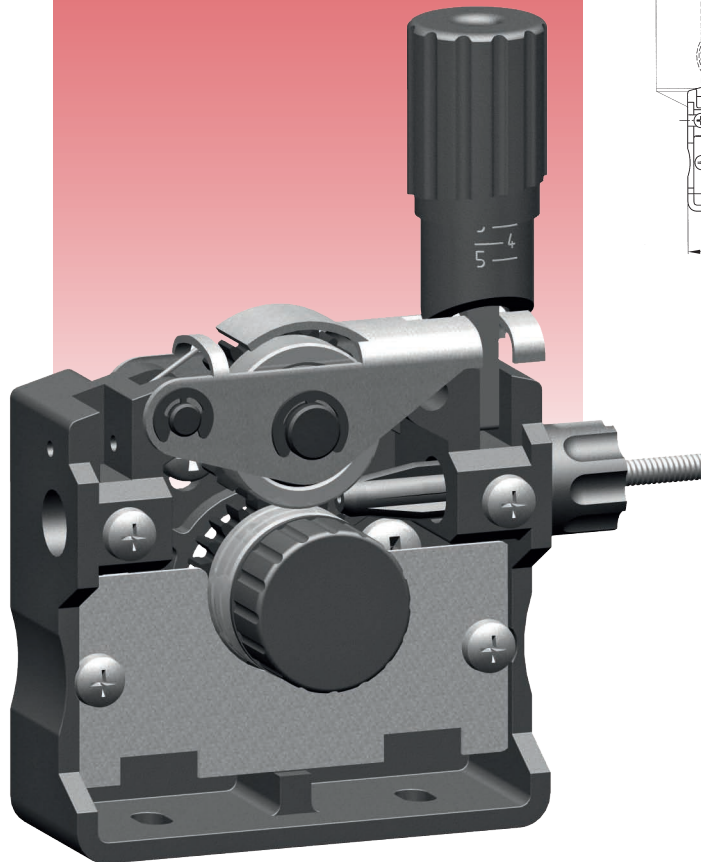
CWF 10

TWO ROLL COMPACT WIRE FEED SYSTEM

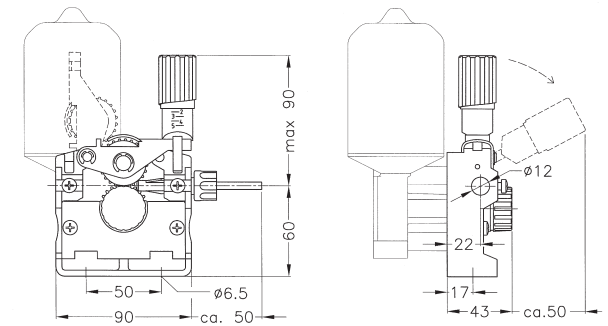
Feeds wire from 0,6 to 1,6 mm (.023"-1/16")

Wire Feed Mechanism of plastic feed plate

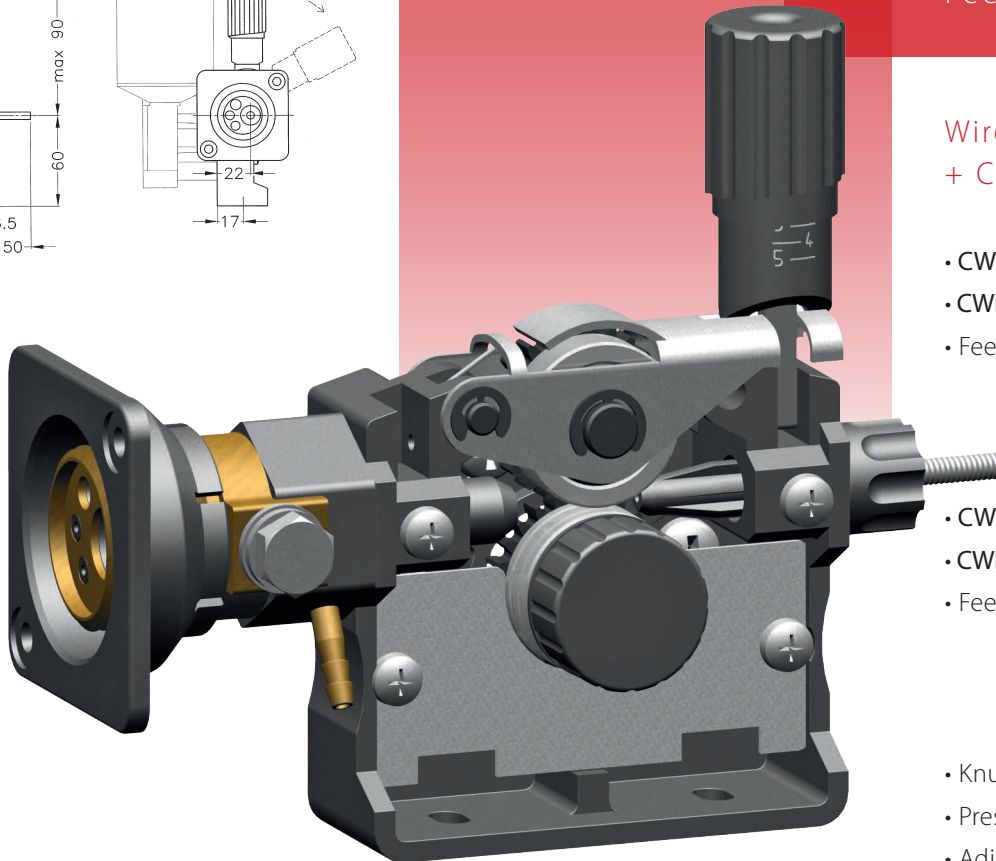
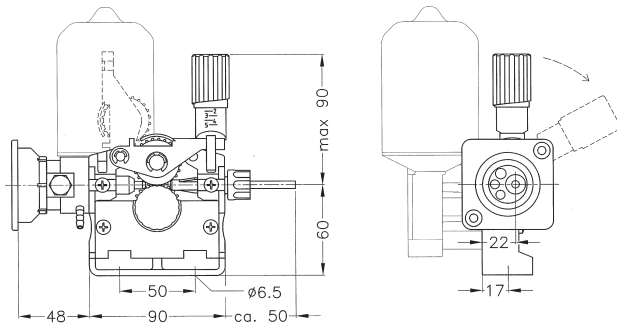
- CWF 10-3 with feed roll dia 30 mm, pressure arm **with bearing**
- CWF 11-3 with feed roll dia 30 mm, pressure arm **with gear wheel**
- Feed roll dia 30x10/dia 22 mm V or U groove 0,6-0,8 mm
0,8-1,0 mm
1,0-1,2 mm
U groove 1,4-1,6 mm
- CWF 10-4 with feed roll dia 40 mm, pressure arm **with bearing**
- CWF 11-4 with feed roll dia 40 mm, pressure arm **with gear wheel**
- Feed roll dia 40x10/dia 22 mm V or U groove 0,6-0,8 mm
0,8-1,0 mm
1,0-1,2 mm
U groove 1,4-1,6 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- Adjusting arm with forward opening
- Safety guard of metal plate (option: plastic)
- Plastic frame of glass fibre
- Wire feed motor 25 - 40 W can be assembled in A1-A6, B1-B6 positions
- Torch connection on the right or left side



OVERALL FITTING DIMENSIONS



OVERALL FITTING DIMENSIONS



CWF 10

TWO ROLL COMPACT WIRE FEED SYSTEM + CENTRAL ADAPTOR

Feeds wire from 0,6 to 1,6 mm (.023"-1/16")

Wire Feed Mechanism of plastic feed plate + Central adaptor

- CWF 10-3 + CCA 1 with feed roll dia 30 mm, pressure arm **with bearing**
- CWF 11-3 + CCA 1 with feed roll dia 30 mm, pressure arm **with gear wheel**
- Feed roll dia 30x10/dia 22 mm V or U groove 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - U groove 1,4-1,6 mm
- CWF 10-4 + CCA1 with feed roll dia 40 mm, pressure arm **with bearing**
- CWF 11-4 + CCA1 with feed roll dia 40 mm, pressure arm **with gear wheel**
- Feed roll dia 40x10/dia 22 mm V or U groove 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - U groove 1,4-1,6 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- Adjusting arm with forward opening
- Safety guard of metal plate (option: plastic)
- Plastic frame of glass fibre
- Wire feed motor 25 - 40 W can be assembled in A1-A6, B1-B6 positions
- Torch connection on the right or left side

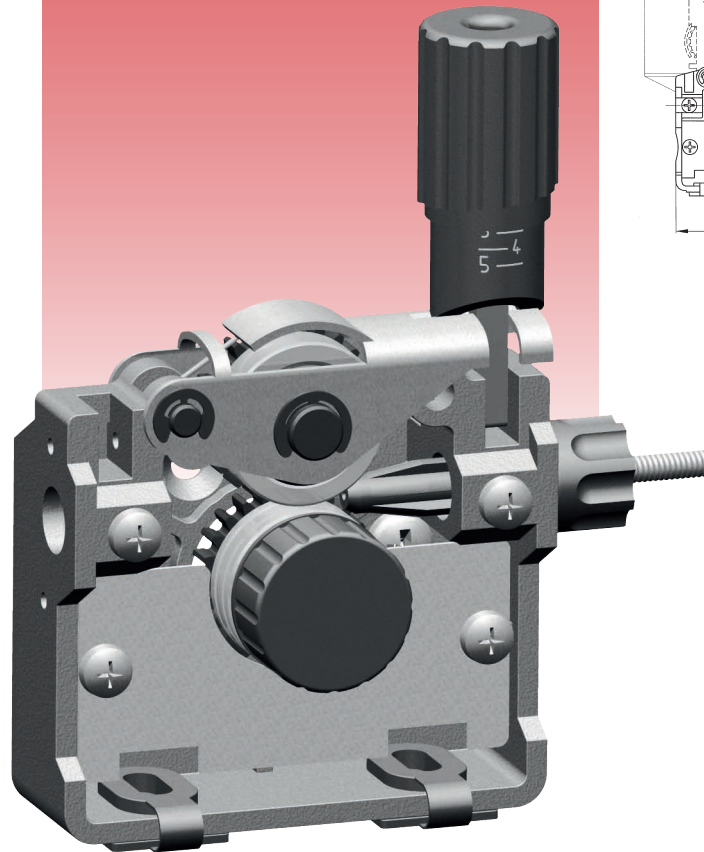
CWF 30

TWO ROLL WIRE FEED SYSTEM

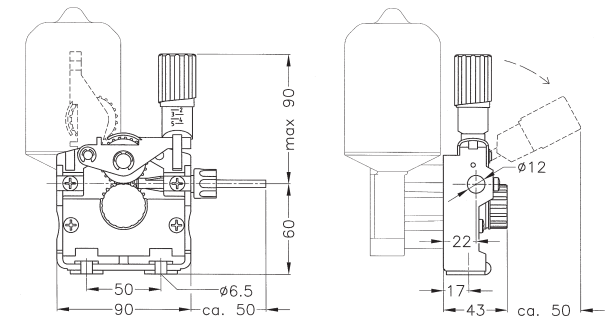
Feeds wire from 0,6 to 1,6 mm (.023"-1/16")

Wire Feed Mechanism of aluminium feed plate

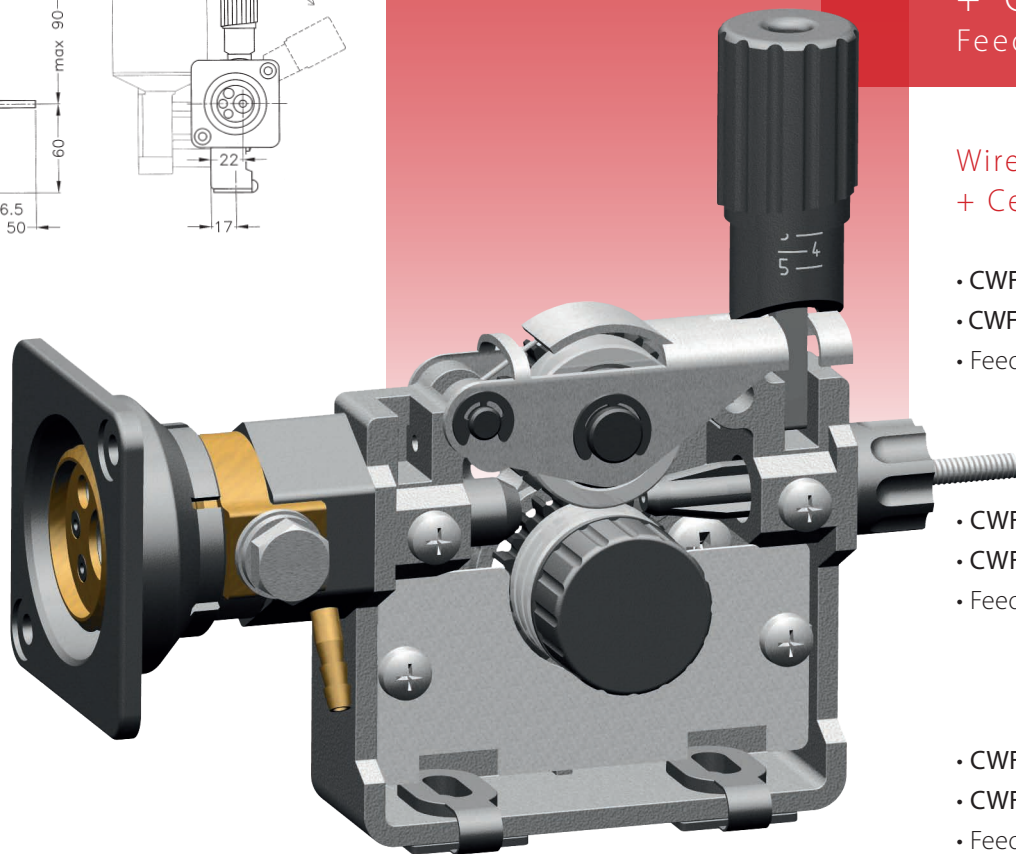
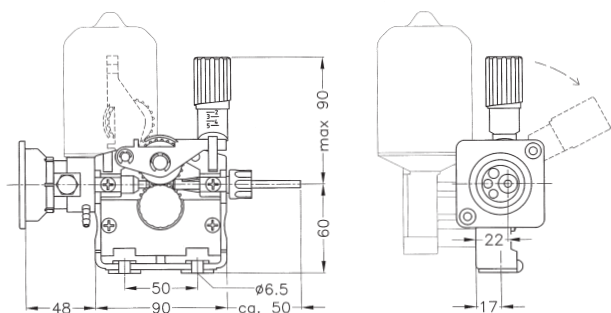
- CWF 30-3 with feed roll dia 30 mm, pressure arm **with bearing**
- CWF 31-3 with feed roll dia 30 mm, pressure arm **with gear wheel**
- Feed roll dia 30x10/dia 22 mm V or U groove 0,6-0,8 mm
0,8-1,0 mm
1,0-1,2 mm
1,4-1,6 mm
- CWF 30-4 with feed roll dia 40 mm, pressure arm **with bearing**
- CWF 31-4 with feed roll dia 40 mm, pressure arm **with gear wheel**
- Feed roll dia 40x10/dia 22 mm V or U groove 0,6-0,8 mm
0,8-1,0 mm
1,0-1,2 mm
1,4-1,6 mm
- CWF 30-37 with feed roll dia 37 mm, pressure arm **with bearing**
- CWF 31-37 with feed roll dia 37 mm, pressure arm **with gear wheel**
- Feed roll dia 37x12/dia 19 mm V or U groove 0,6-0,8 mm
0,8-1,0 mm
1,0-1,2 mm
1,4-1,6 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- Adjusting arm with forward opening
- Safety guard of metal plate (option: plastic)
- Wire feed motor 25 - 65 W can be assembled in A1-A6, B1-B6 positions
- Torch connection on the right or left side



OVERALL FITTING DIMENSIONS



OVERALL FITTING DIMENSIONS



CWF 30

TWO ROLL WIRE FEED SYSTEM + CENTRAL ADAPTOR

Feeds wire from 0,6 to 1,6 mm (.023"-1/16")

Wire Feed Mechanism of aluminium feed plate + Central adaptor

- CWF 30-3 + CCA1 with feed roll dia 30 mm, pressure arm **with bearing**
- CWF 31-3 + CCA1 with feed roll dia 30 mm, pressure arm **with gear wheel**
- Feed roll dia 30x10/dia 22 mm V or U groove 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - 1,4-1,6 mm
- CWF 30-4 with feed roll dia 40 mm, pressure arm **with bearing**
- CWF 31-4 with feed roll dia 40 mm, pressure arm **with gear wheel**
- Feed roll dia 40x10/dia 22 mm V or U groove 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - 1,4-1,6 mm
- CWF 30-37 with feed roll dia 37 mm, pressure arm **with bearing**
- CWF 31-37 with feed roll dia 37 mm, pressure arm **with gear wheel**
- Feed roll dia 37x12/dia 19 mm V or U groove 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - 1,4-1,6 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- Adjusting arm with forward opening
- Safety guard of metal plate (option: plastic)
- Wire feed motor 25 - 65 W can be assembled in A1-A6, B1-B6 positions
- Torch connection on the right or left side

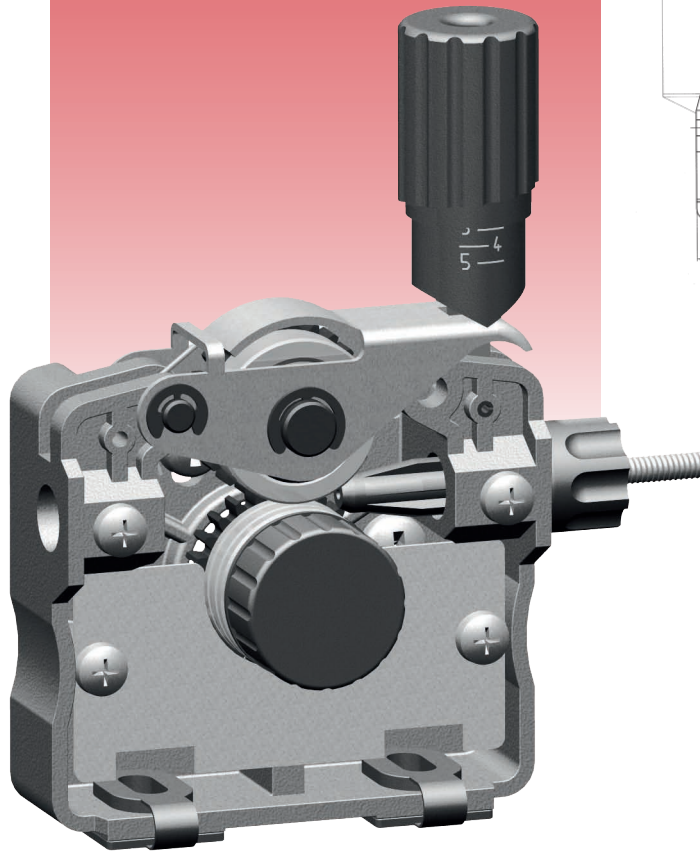
CFW 300

TWO ROLL WIRE FEED SYSTEM

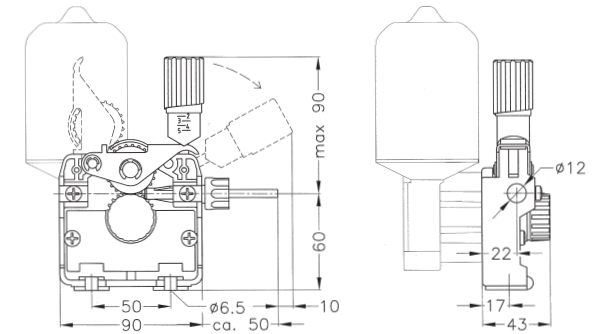
Feeds wire from 0,6 to 1,6 mm (.023"-1/16")

Wire Feed Mechanism of aluminium feed plate

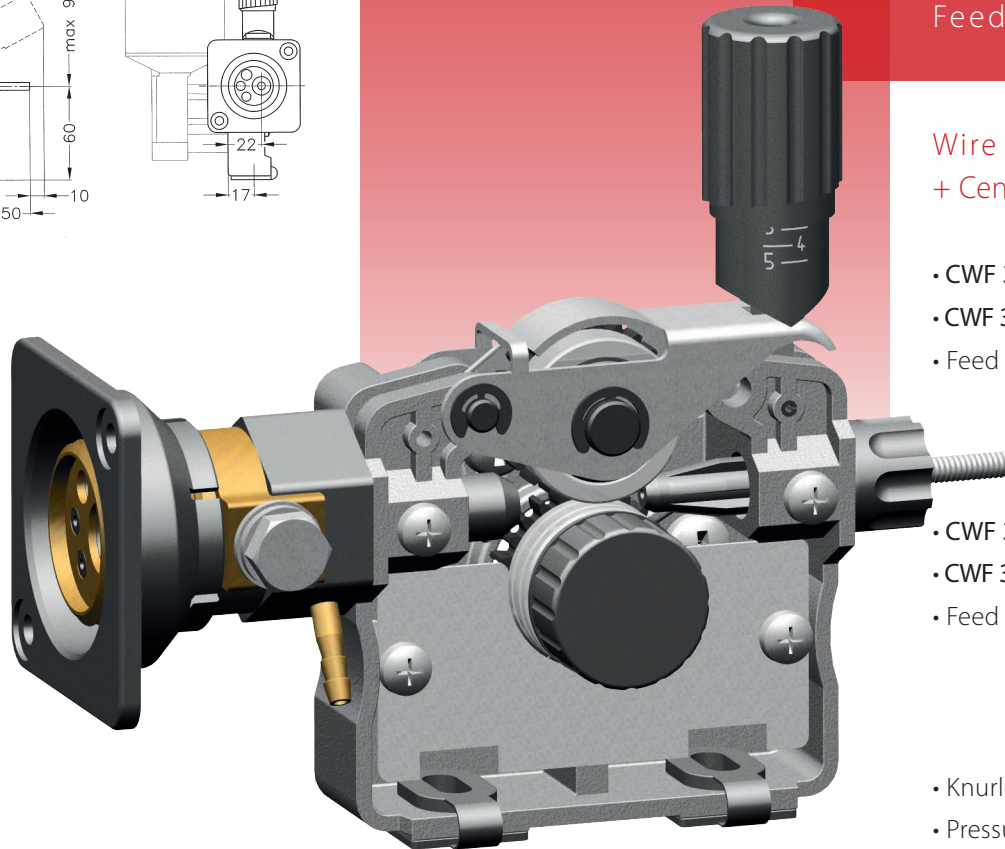
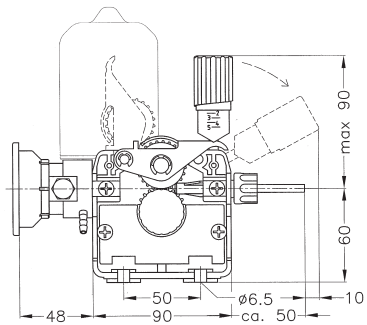
- CWF 300-3 with feed roll dia 30 mm, pressure arm **with bearing**
- CWF 310-3 with feed roll dia 30 mm, pressure arm **with gear wheel**
- Feed roll dia 30x10/dia 22 mm V or U groove 0,6-0,8 mm
0,8-1,0 mm
1,0-1,2 mm
1,4-1,6 mm
- CWF 300-4 with feed roll dia 40 mm, pressure arm **with bearing**
- CWF 310-4 with feed roll dia 40 mm, pressure arm **with gear wheel**
- Feed roll dia 40x10/dia 22 mm V or U groove 0,6-0,8 mm
0,8-1,0 mm
1,0-1,2 mm
1,4-1,6 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- Adjusting arm with side opening
- Safety guard of metal plate (option: plastic)
- Wire feed motor 25 - 65 W can be assembled in
A1-A6, B1-B6 positions
- Torch connection on the right or left side



OVERALL FITTING DIMENSIONS



OVERALL FITTING DIMENSIONS



CWF 300

TWO ROLL WIRE FEED SYSTEM + CENTRAL ADAPTOR

Feeds wire from 0,6 to 1,6 mm (.023"-1/16")

Wire Feed Mechanism of aluminium feed plate + Central adaptor

- CWF 300-3 + CCA1 with feed roll dia 30 mm, pressure arm **with bearing**
- CWF 310-3 + CCA1 with feed roll dia 30 mm, pressure arm **with gear wheel**
- Feed roll dia 30x10/dia 22 mm V or U groove 0,6-0,8 mm
0,8-1,0 mm
1,0-1,2 mm
1,4-1,6 mm
- CWF 300-4 + CCA1 with feed roll dia 40 mm, pressure arm **with bearing**
- CWF 310-4 + CCA1 with feed roll dia 40 mm, pressure arm **with gear wheel**
- Feed roll dia 40x10/dia 22 mm V or U groove 0,6-0,8 mm
0,8-1,0 mm
1,0-1,2 mm
1,4-1,6 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- Adjusting arm with side opening
- Safety guard of metal plate (option: plastic)
- Wire feed motor 25 - 65 W can be assembled in A1-A6, B1-B6 positions
- Torch connection on the right or left side

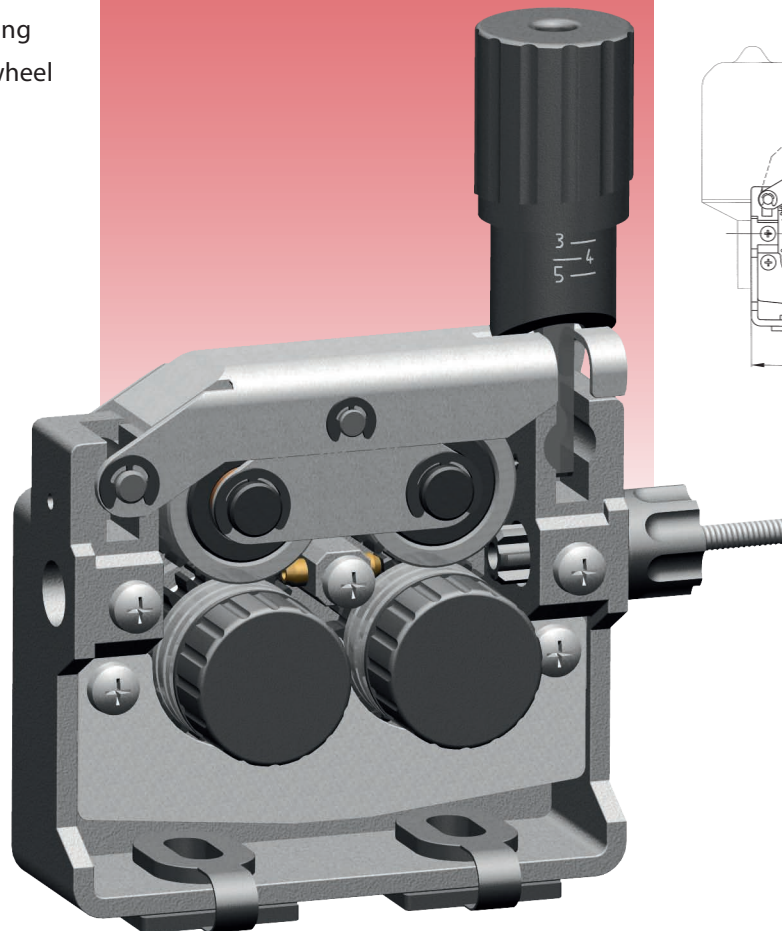
CWF 400

FOUR ROLL WIRE FEED SYSTEM

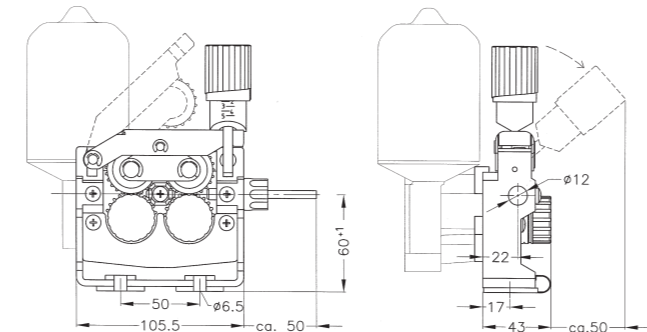
Feeds wire from 0,6 to 2,4 mm (.023"-3/32")

Wire Feed Mechanism of aluminium feed plate

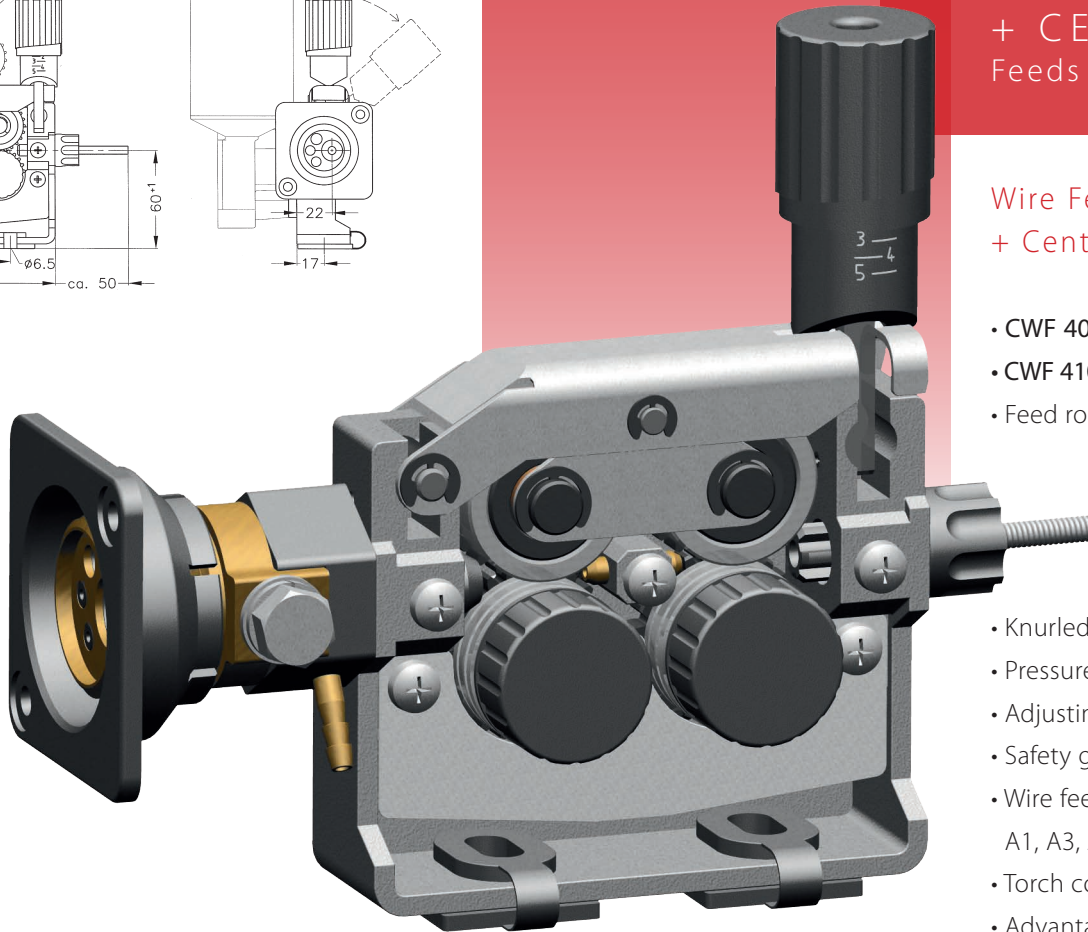
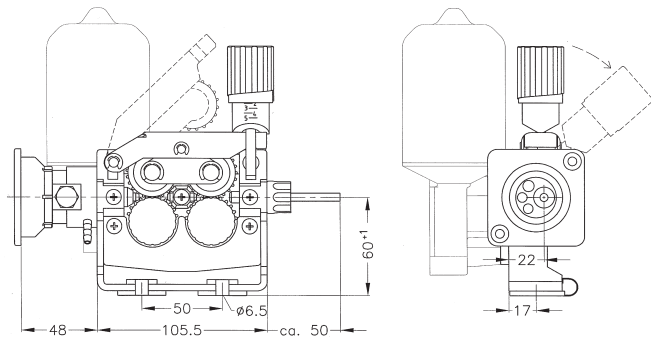
- CWF 400 with feed roll dia 30 mm, pressure arm **with bearing**
- CWF 410 with feed roll dia 30 mm, pressure arm **with gear wheel**
- Feed roll dia 30x10/dia 22 mm V or U groove 0,6-0,8 mm
0,8-1,0 mm
1,0-1,2 mm
1,4-1,6 mm
U groove 2,0-2,4 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- Adjusting arm with forward opening
- Safety guard of metal plate
- Wire feed motor 25 - 65 W can be assembled in A1, A3, A5, B2, B4, B6 positions
- Torch connection on the right or left side
- Advantages: small size



OVERALL FITTING DIMENSIONS



OVERALL FITTING DIMENSIONS



CWF 400

FOUR ROLL WIRE FEED SYSTEM + CENTRAL ADAPTOR

Feeds wire from 0,6 to 2,4 mm (.023"-3/32")

Wire Feed Mechanism of aluminium feed plate + Central adaptor

- CWF 400 + CCA1 with feed roll dia 30 mm, pressure arm **with bearing**
- CWF 410 + CCA1 with feed roll dia 30 mm, pressure arm **with gear wheel**
- Feed roll dia 30x10/dia 22 mm V or U groove 0,6-0,8 mm
0,8-1,0 mm
1,0-1,2 mm
1,4-1,6 mm
U groove 2,0-2,4 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- Adjusting arm with forward opening
- Safety guard of metal plate
- Wire feed motor 25 - 65 W can be assembled in
A1, A3, A5, B2, B4, B6 positions
- Torch connection on the right or left side
- Advantages: small size

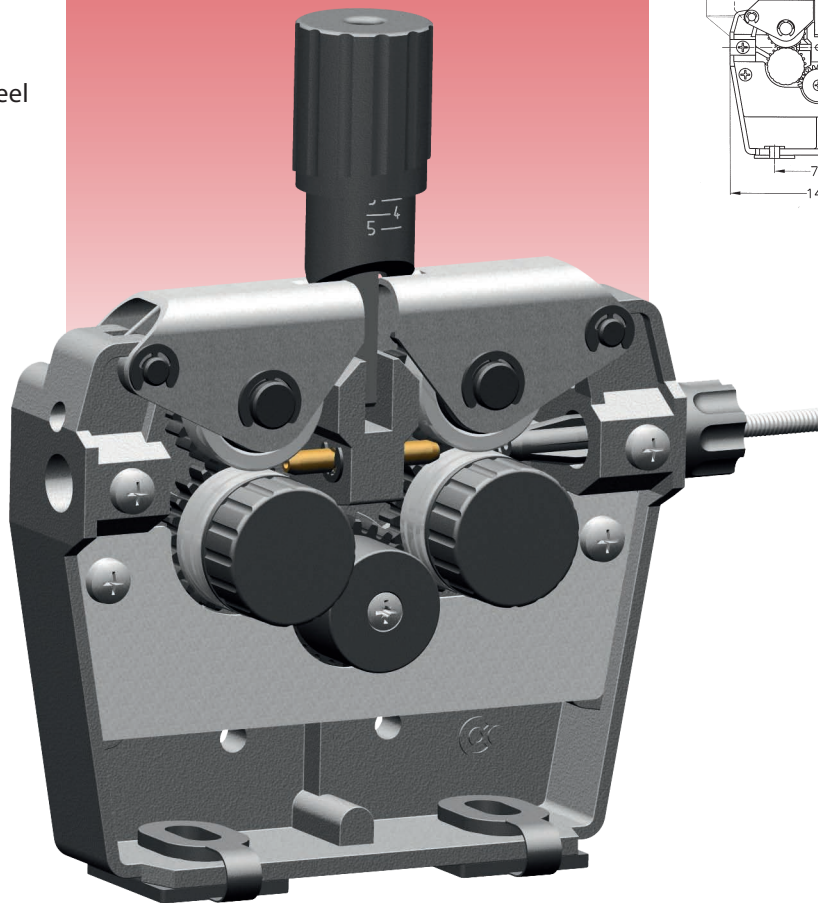
CWF 401

FOUR ROLL WIRE FEED SYSTEM

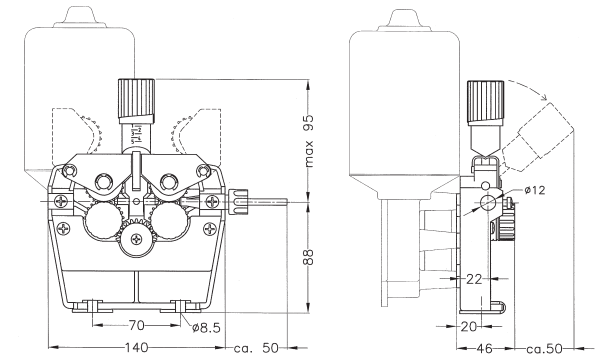
Feeds wire from 0,6 to 2,4 mm (.023"-3/32")

Wire Feed Mechanism of aluminium feed plate

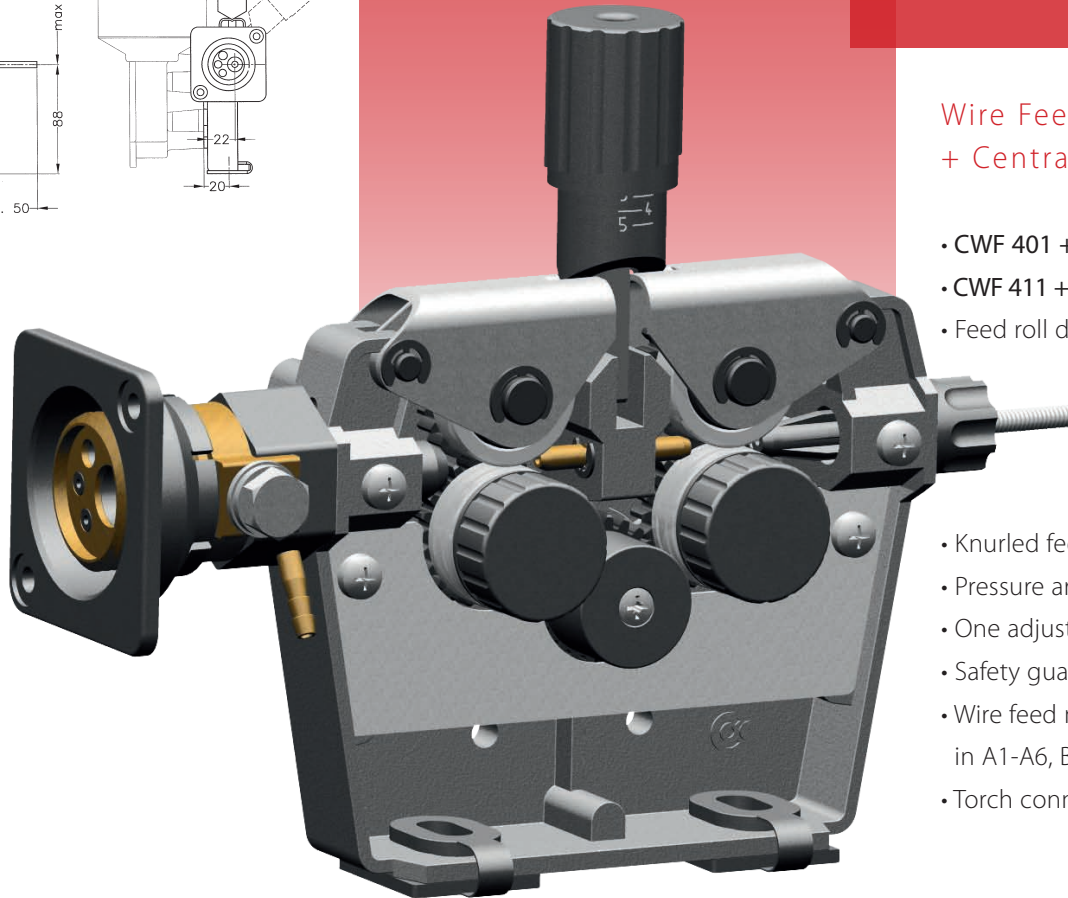
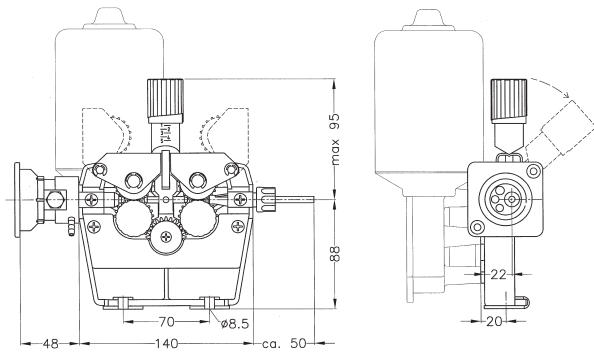
- CWF 401 with feed roll dia 30 mm, pressure arm **with bearing**
- CWF 411 with feed roll dia 30 mm, pressure arm **with gear wheel**
- Feed roll dia 30x10/dia 22 mm V or U groove 0,6-0,8 mm
0,8-1,0 mm
1,0-1,2 mm
1,4-1,6 mm
U groove 2,0-2,4 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- One adjusting arm with forward opening
- Safety guard of metal plate (option: plastic)
- Wire feed motor 25 - 120 W can be assembled in A1-A6, B1-B6 positions
- Torch connection on the right or left side



OVERALL FITTING DIMENSIONS



OVERALL FITTING DIMENSIONS



CWF 401

FOUR ROLL WIRE FEED SYSTEM + CENTRAL ADAPTOR

Feeds wire from 0,6 to 2,4 mm (.023"-3/32")

Wire Feed Mechanism of aluminium feed plate
+ Central adaptor

- CWF 401 + CCA1 with feed roll dia 30 mm, pressure arm **with bearing**
- CWF 411 + CCA1 with feed roll dia 30 mm, pressure arm **with gear wheel**
- Feed roll dia 30x10/dia 22 mm V or U groove
 - 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - 1,4-1,6 mm
 - U groove 2,0-2,4 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- One adjusting arm with forward opening
- Safety guard of metal plate (option: plastic)
- Wire feed motor 25 - 120 W can be assembled in A1-A6, B1-B6 positions
- Torch connection on the right or left side

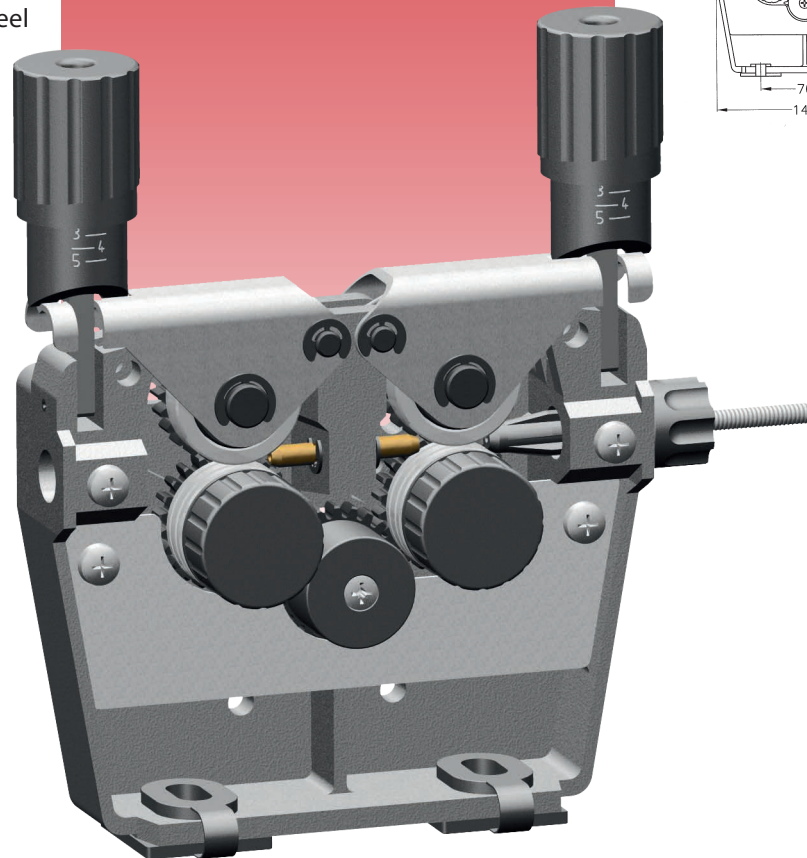
CWF 402

FOUR ROLL WIRE FEED SYSTEM

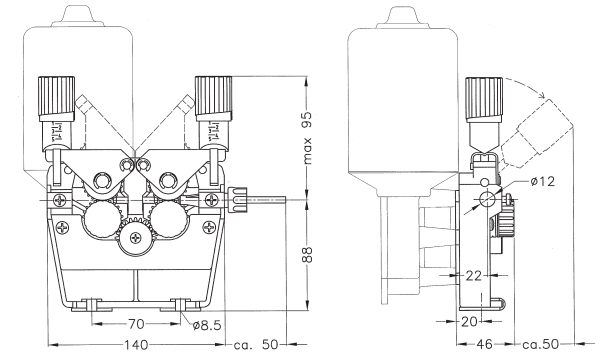
Feeds wire from 0,6 to 2,4 mm (.023"-3/32")

Wire Feed Mechanism of aluminium feed plate

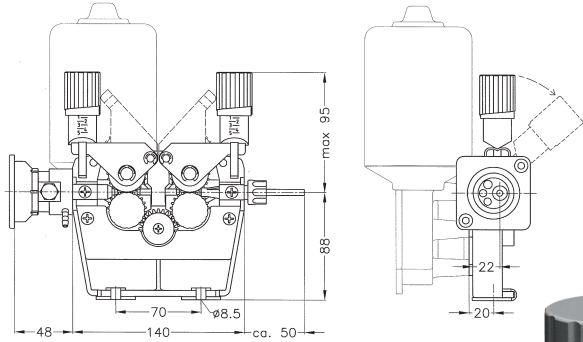
- CWF 402 with feed roll dia 30 mm, pressure arm **with bearing**
- CWF 412 with feed roll dia 30 mm, pressure arm **with gear wheel**
- Feed roll dia 30x10/dia 22 mm V or U groove 0,6-0,8 mm
0,8-1,0 mm
1,0-1,2 mm
1,4-1,6 mm
U groove 2,0-2,4 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- Two adjusting arms with forward opening
- Safety guard of metal plate (option: plastic)
- Wire feed motor 25 - 120 W can be assembled in A1-A6, B1-B6 positions
- Torch connection on the right or left side



OVERALL FITTING DIMENSIONS



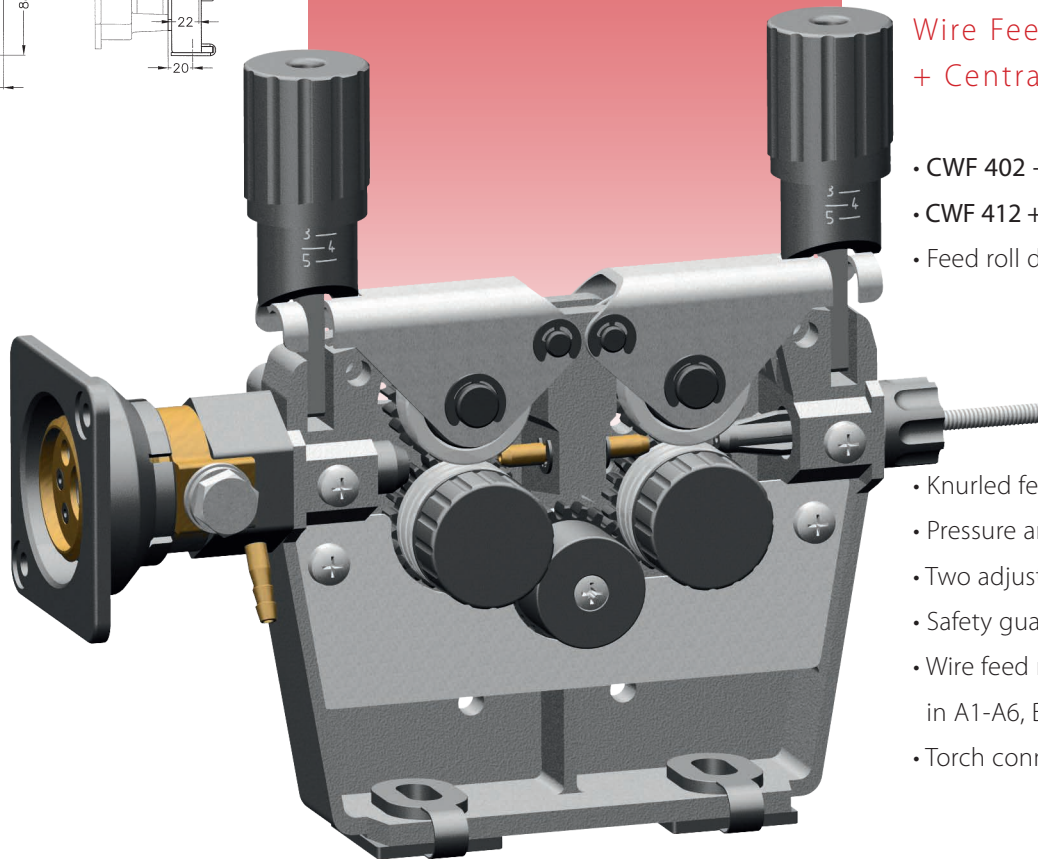
OVERALL FITTING DIMENSIONS



CWF 402

FOUR ROLL WIRE FEED SYSTEM + CENTRAL ADAPTOR

Feeds wire from 0,6 to 2,4 mm (.023"-3/32")



Wire Feed Mechanism of aluminium feed plate + Central adaptor

- CWF 402 + CCA1 with feed roll dia 30 mm, pressure arm **with bearing**
- CWF 412 + CCA1 with feed roll dia 30 mm, pressure arm **with gear wheel**
- Feed roll dia 30x10/dia 22 mm V or U groove
 - 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - 1,4-1,6 mm
 - U groove 2,0-2,4 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- Two adjusting arms with forward opening
- Safety guard of metal plate (option: plastic)
- Wire feed motor 25 - 120 W can be assembled in A1-A6, B1-B6 positions
- Torch connection on the right or left side

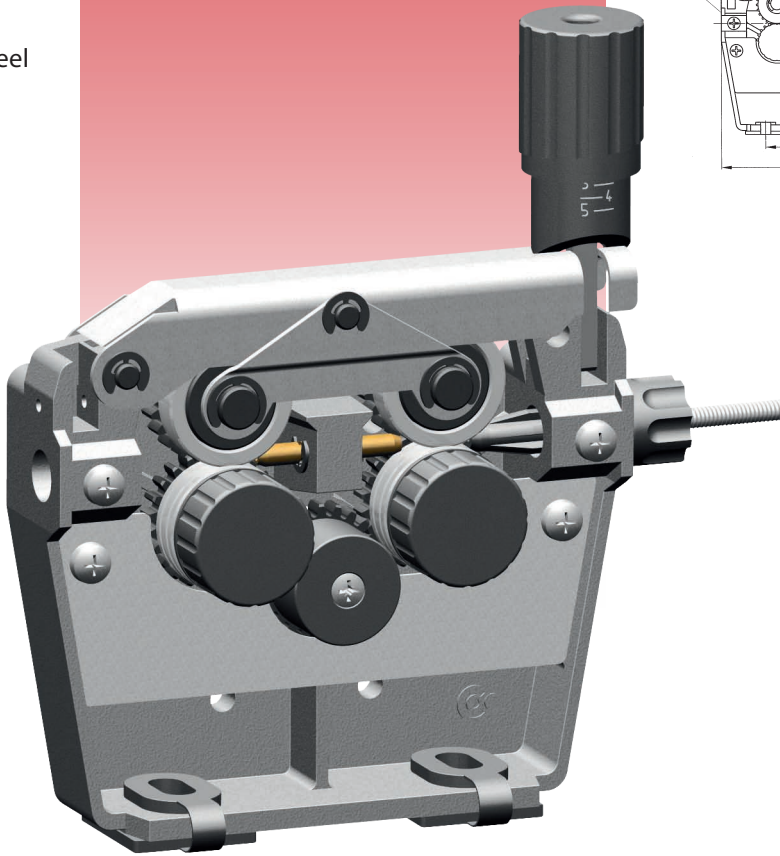
CWF 403

FOUR ROLL WIRE FEED SYSTEM

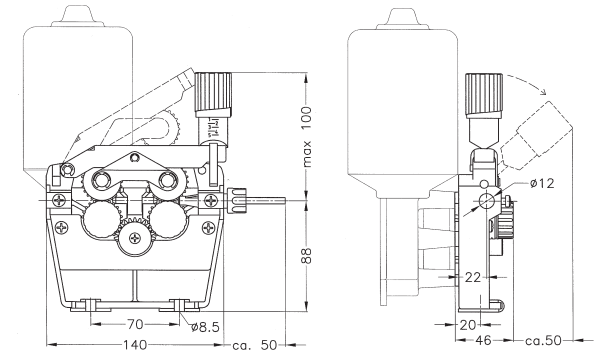
Feeds wire from 0,6 to 2,4 mm (.023"-3/32")

Wire Feed Mechanism of aluminium feed plate

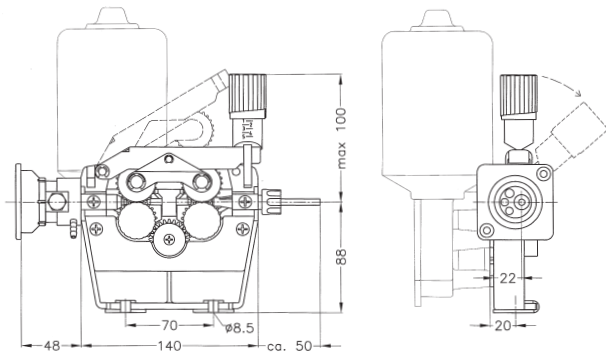
- CWF 403 with feed roll dia 30 mm, pressure arm **with bearing**
- CWF 413 with feed roll dia 30 mm, pressure arm **with gear wheel**
- Feed roll dia 30x10/dia 22 mm V or U groove 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - 1,4-1,6 mm
 - U groove 2,0-2,4 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- One adjusting arm with forward opening
- Safety guard of metal plate (option: plastic)
- Wire feed motor 25 - 120 W can be assembled in A1-A6, B1-B6 positions
- Torch connection on the right or left side



OVERALL FITTING DIMENSIONS



OVERALL FITTING DIMENSIONS

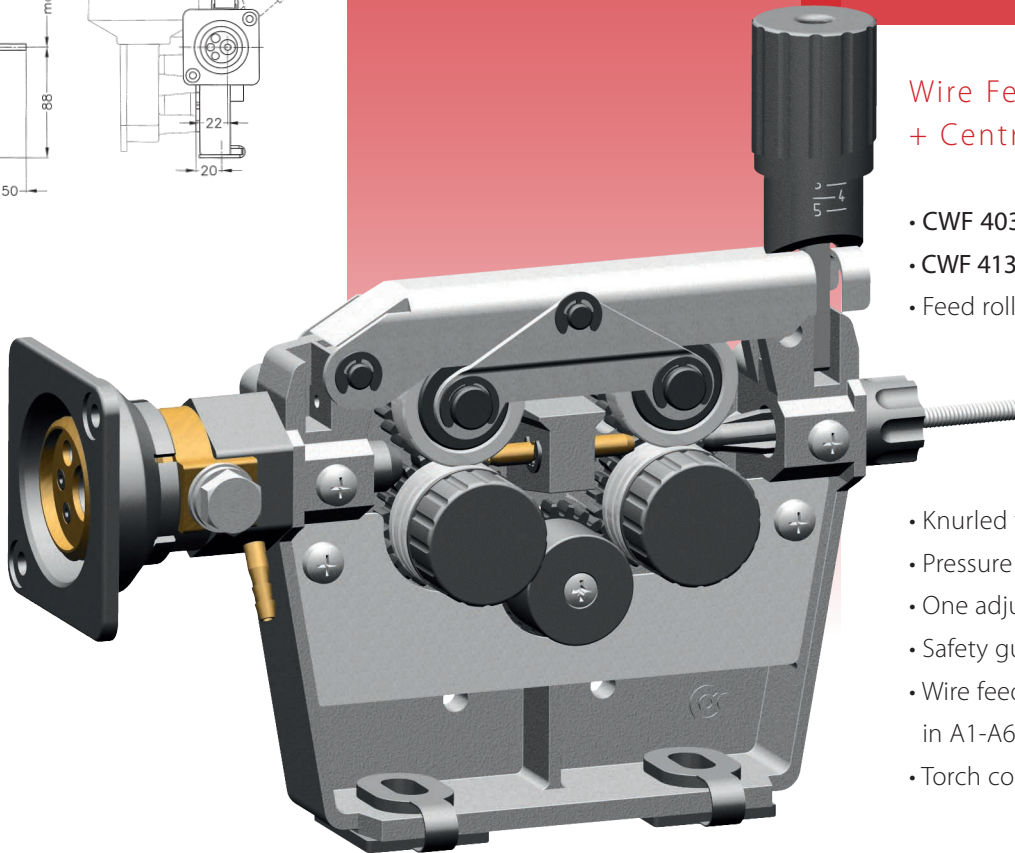


CWF 403

FOUR ROLL WIRE FEED SYSTEM + CENTRAL ADAPTOR

Feeds wire from 0,6 to 2,4 mm (.023"-3/32")

Wire Feed Mechanism of aluminium feed plate + Central adaptor



- CWF 403 + CCA1 with feed roll dia 30 mm, pressure arm **with bearing**
- CWF 413 + CCA1 with feed roll dia 30 mm, pressure arm **with gear wheel**
- Feed roll dia 30x10/dia 22 mm V or U groove
 - 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - 1,4-1,6 mm
 - U groove 2,0-2,4 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- One adjusting arm with forward opening
- Safety guard of metal plate (option: plastic)
- Wire feed motor 25 - 120 W can be assembled in A1-A6, B1-B6 positions
- Torch connection on the right or left side

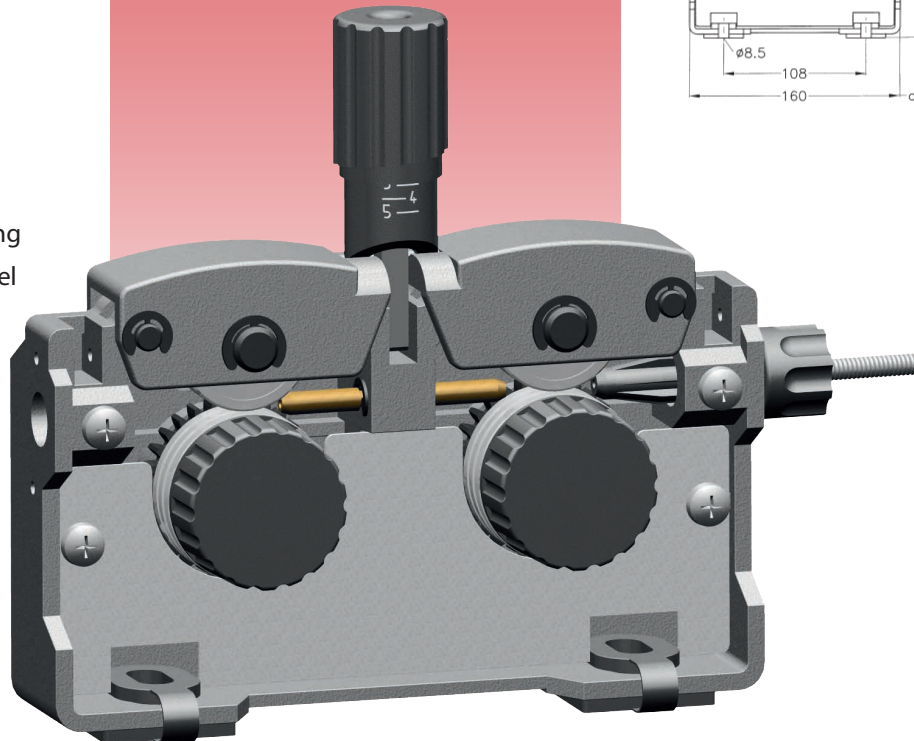
CWF 404

FOUR ROLL WIRE FEED SYSTEM

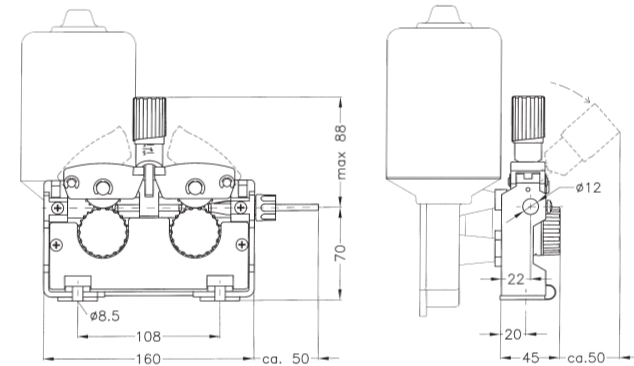
Feeds wire from 0,6 to 2,4 mm (.023"-3/32")

Wire Feed Mechanism of aluminium feed plate

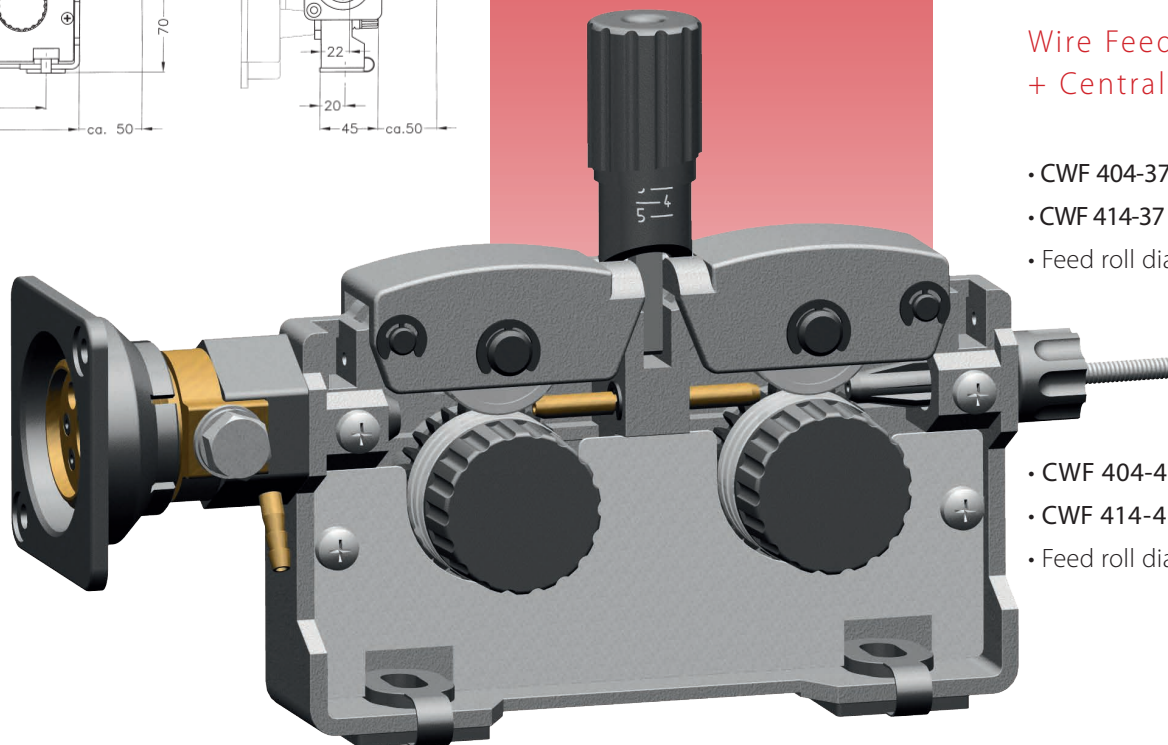
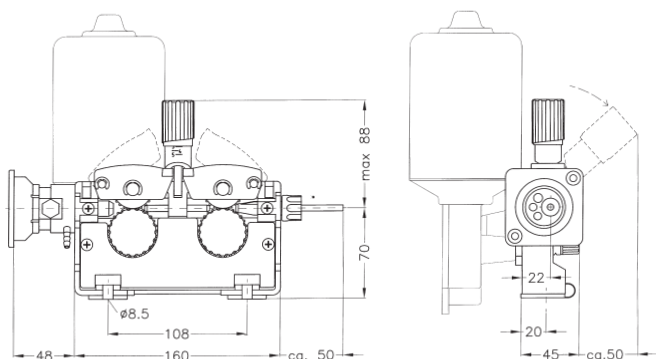
- CWF 404-37 with feed roll dia 37 mm, pressure arm **with bearing**
- CWF 414-37 with feed roll dia 37 mm, pressure arm **with gear wheel**
- Feed roll dia 37x12/dia 19 mm V or U groove 0,6-0,8 mm
0,8-1,0 mm
1,0-1,2 mm
1,4-1,6 mm
U groove 2,0-2,4 mm
- CWF 404-4 with feed roll dia 40 mm, pressure arm **with bearing**
- CWF 414-4 with feed roll dia 40 mm, pressure arm **with gear wheel**
- Feed roll dia 40x10/dia 22 mm V or U groove 0,6-0,8 mm
0,8-1,0 mm
1,0-1,2 mm
1,4-1,6 mm
U groove 2,0-2,4 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- One adjusting arm with forward opening
- Safety guard of metal plate (option: plastic)
- Wire feed motor 25 - 120 W can be assembled in A1, A3, A5, B2, B4, B6 positions
- Torch connection on the right or left side



OVERALL FITTING DIMENSIONS



OVERALL FITTING DIMENSIONS



CWF 404

FOUR ROLL WIRE FEED SYSTEM + CENTRAL ADAPTOR

Feeds wire from 0,6 to 2,4 mm (.023"-3/32")

Wire Feed Mechanism of aluminium feed plate + Central adaptor

- CWF 404-37 + CCA1 with feed roll dia 37 mm, pressure arm **with bearing**
- CWF 414-37 + CCA1 with feed roll dia 37 mm, pressure arm **with gear wheel**
- Feed roll dia 37x12/dia 19 mm V or U groove
 - 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - 1,4-1,6 mm
 - U groove 2,0-2,4 mm
- CWF 404-4 with feed roll dia 40 mm, pressure arm **with bearing**
- CWF 414-4 with feed roll dia 40 mm, pressure arm **with gear wheel**
- Feed roll dia 40x10/dia 22 mm V or U groove
 - 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - 1,4-1,6 mm
 - U groove 2,0-2,4 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- One adjusting arm with forward opening
- Safety guard of metal plate (option: plastic)
- Wire feed motor 25 - 120 W can be assembled
in A1, A3, A5, B2, B4, B6 positions
- Torch connection on the right or left side

CWF 405

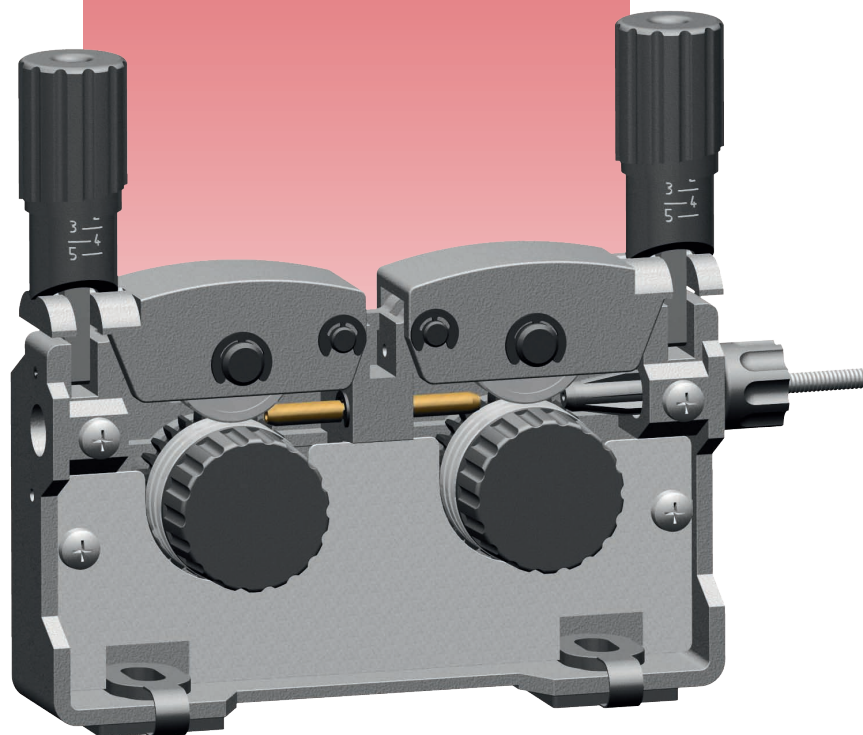
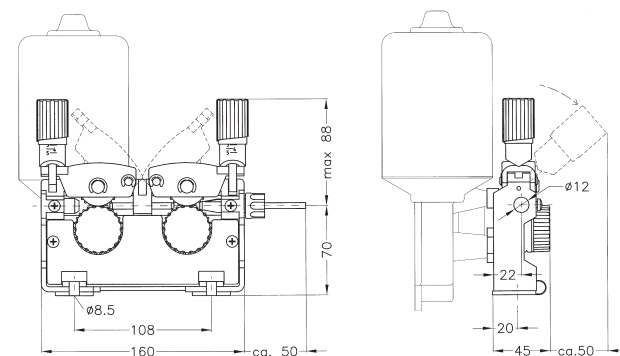
FOUR ROLL WIRE FEED SYSTEM

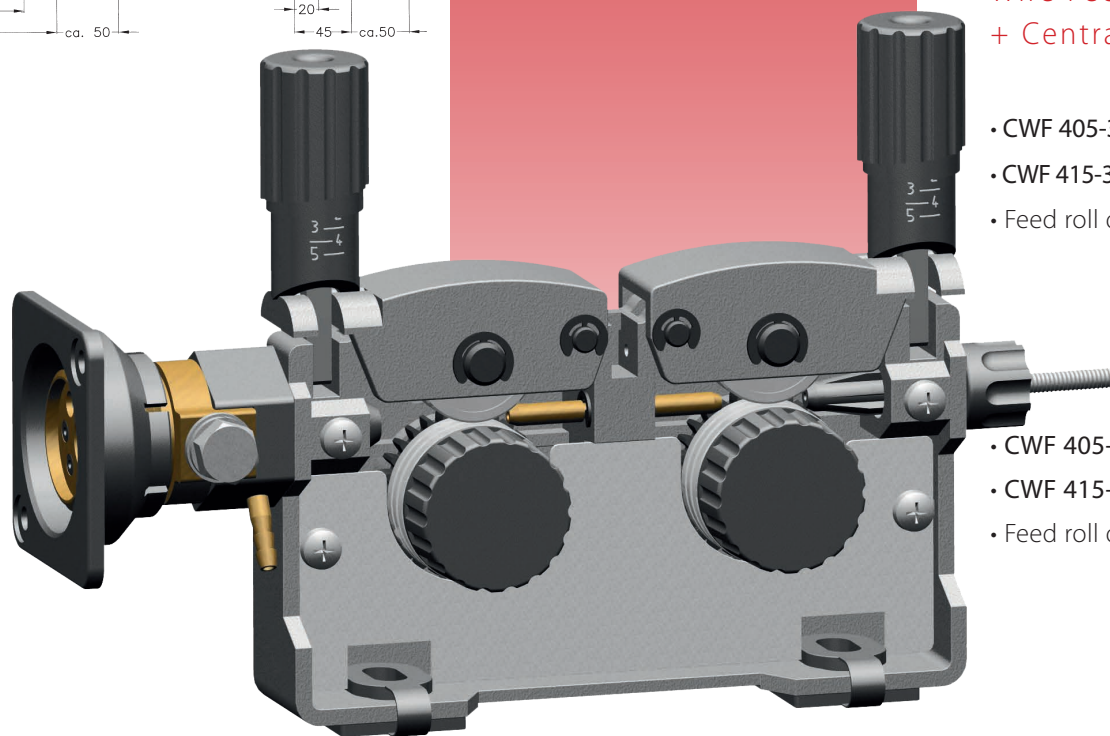
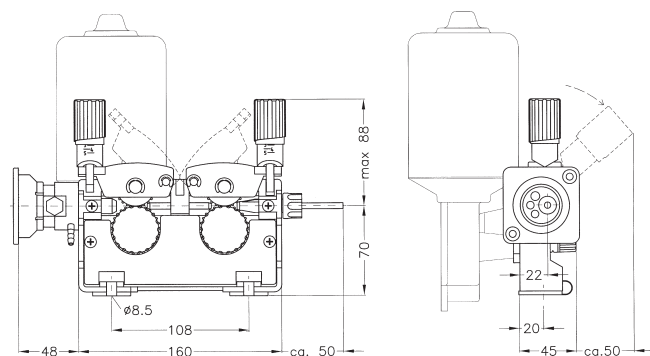
Feeds wire from 0,6 to 2,4 mm (.023"-3/32")

Wire Feed Mechanism of aluminium feed plate

- CWF 405-37 with feed roll dia 37 mm, pressure arm **with bearing**
- CWF 415-37 with feed roll dia 37 mm, pressure arm **with gear wheel**
- Feed roll dia 37x12/dia 19 mm V or U groove
 - 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - 1,4-1,6 mm
 - U groove 2,0-2,4 mm
- CWF 405-4 with feed roll dia 40 mm, pressure arm **with bearing**
- CWF 415-4 with feed roll dia 40 mm, pressure arm **with gear wheel**
- Feed roll dia 40x10/dia 22 mm V or U groove
 - 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - 1,4-1,6 mm
 - U groove 2,0-2,4 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- Two adjusting arm with forward opening
- Safety guard of metal plate (option: plastic)
- Wire feed motor 25 - 120 W can be assembled in A1, A3, A5, B2, B4, B6 positions
- Torch connection on the right or left side

OVERALL FITTING DIMENSIONS





CWF 405

FOUR ROLL WIRE FEED SYSTEM + CENTRAL ADAPTOR

Feeds wire from 0,6 to 2,4 mm (.023"-3/32")

Wire Feed Mechanism of aluminium feed plate + Central adaptor

- CWF 405-37 + CCA1 with feed roll dia 37 mm, pressure arm **with bearing**
- CWF 415-37 + CCA1 with feed roll dia 37 mm, pressure arm **with gear wheel**
- Feed roll dia 37x12/dia 19 mm V or U groove 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - 1,4-1,6 mm
 - U groove 2,0-2,4 mm
- CWF 405-4 with feed roll dia 40 mm, pressure arm **with bearing**
- CWF 415-4 with feed roll dia 40 mm, pressure arm **with gear wheel**
- Feed roll dia 40x10/dia 22 mm V or U groove 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - 1,4-1,6 mm
 - U groove 2,0-2,4 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- Two adjusting arm with forward opening
- Safety guard of metal plate (option: plastic)
- Wire feed motor 25 - 120 W can be assembled in A1, A3, A5, B2, B4, B6 positions
- Torch connection on the right or left side

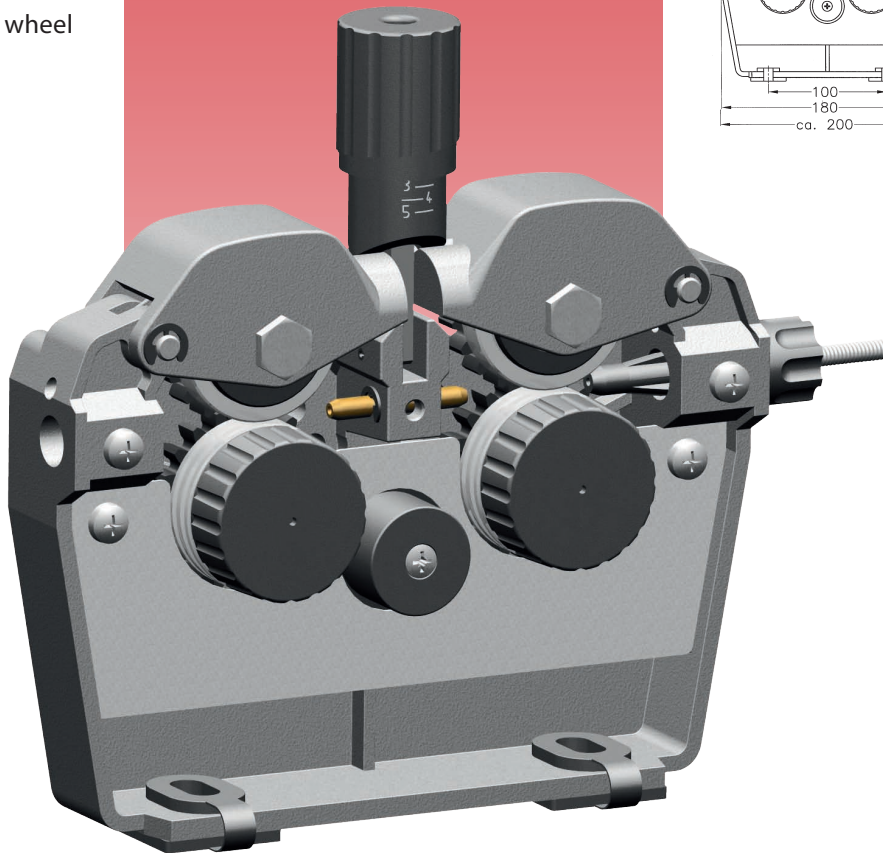
CWF 501

FOUR ROLL WIRE FEED SYSTEM

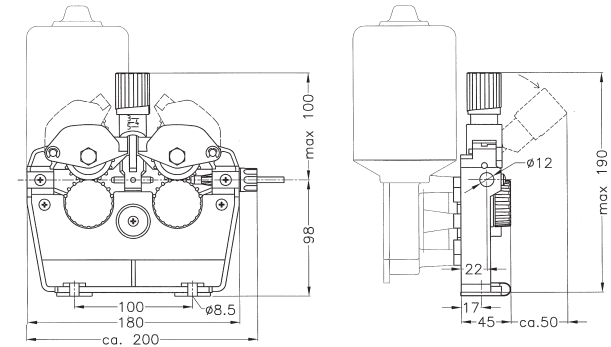
Feeds wire from 0,6 to 3,2 mm (.023"-1/8")

Wire Feed Mechanism of aluminium feed plate

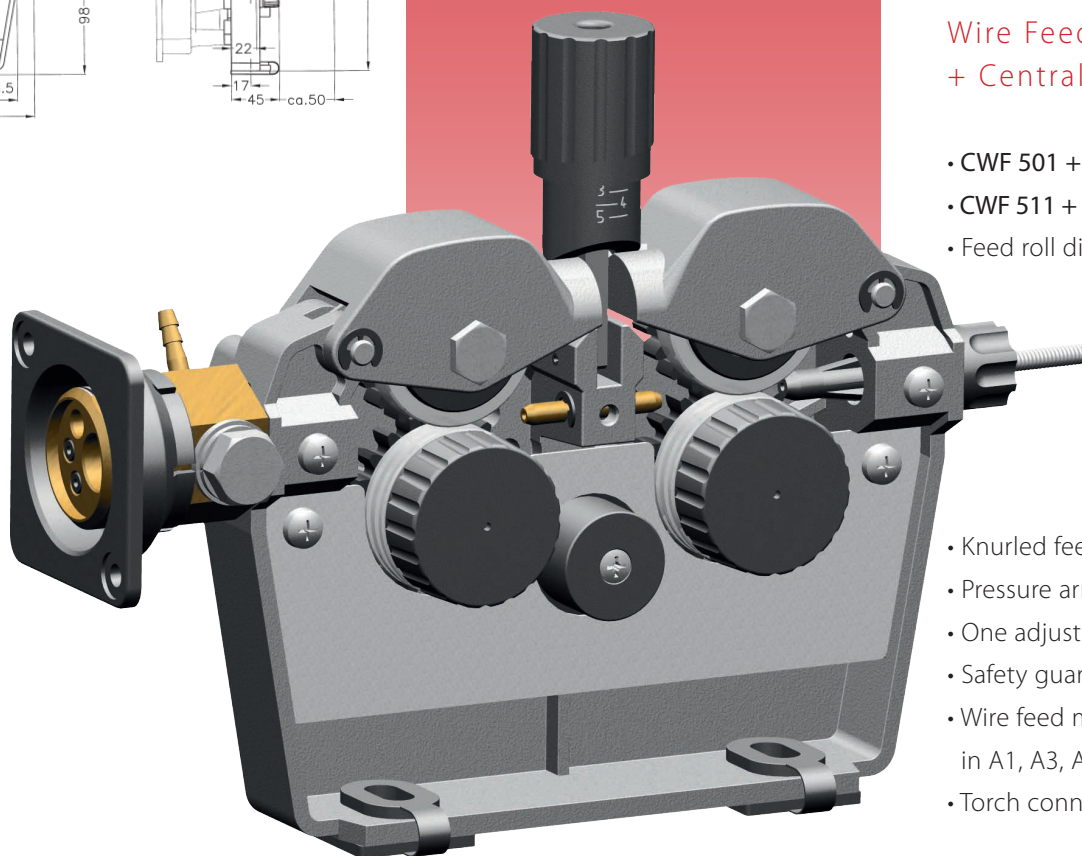
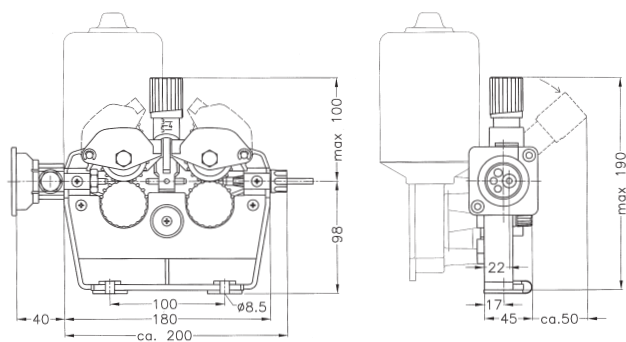
- CWF 501 with feed roll dia 40 mm, pressure arm **with bearing**
- CWF 511 with feed roll dia 40 mm, pressure arm **with gear wheel**
- Feed roll dia 40x10/dia 32 mm V or U groove
 - 0,6-0,8 mm
 - 1,0-1,2 mm
 - 1,4-1,6 mm
 - 2,0-2,4 mm
 - U groove 2,4-2,8 mm
 - 2,8-3,2 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- One adjusting arm with forward opening
- Safety guard of metal plate (option: plastic)
- Wire feed motor 40 - 120 W can be assembled in A1, A3, A5, B2, B4, B6 positions
- Torch connection on the right or left side



OVERALL FITTING DIMENSIONS



OVERALL FITTING DIMENSIONS



CWF 501

FOUR ROLL WIRE FEED SYSTEM + CENTRAL ADAPTOR

Feeds wire from 0,6 to 3,2 mm (.023"-1/8")

Wire Feed Mechanism of aluminium feed plate + Central adaptor

- CWF 501 + ECA 3 with feed roll dia 40 mm, pressure arm **with bearing**
- CWF 511 + ECA 3 with feed roll dia 40 mm, pressure arm **with gear wheel**
- Feed roll dia 40x10/dia 32 mm V or U groove
 - 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - 1,4-1,6 mm
 - 2,0-2,4 mm
 - U groove 2,4-2,8 mm
 - 2,8-3,2 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- One adjusting arm with forward opening
- Safety guard of metal plate (option: plastic)
- Wire feed motor 40 - 120 W can be assembled in A1, A3, A5, B2, B4, B6 positions
- Torch connection on the right or left side

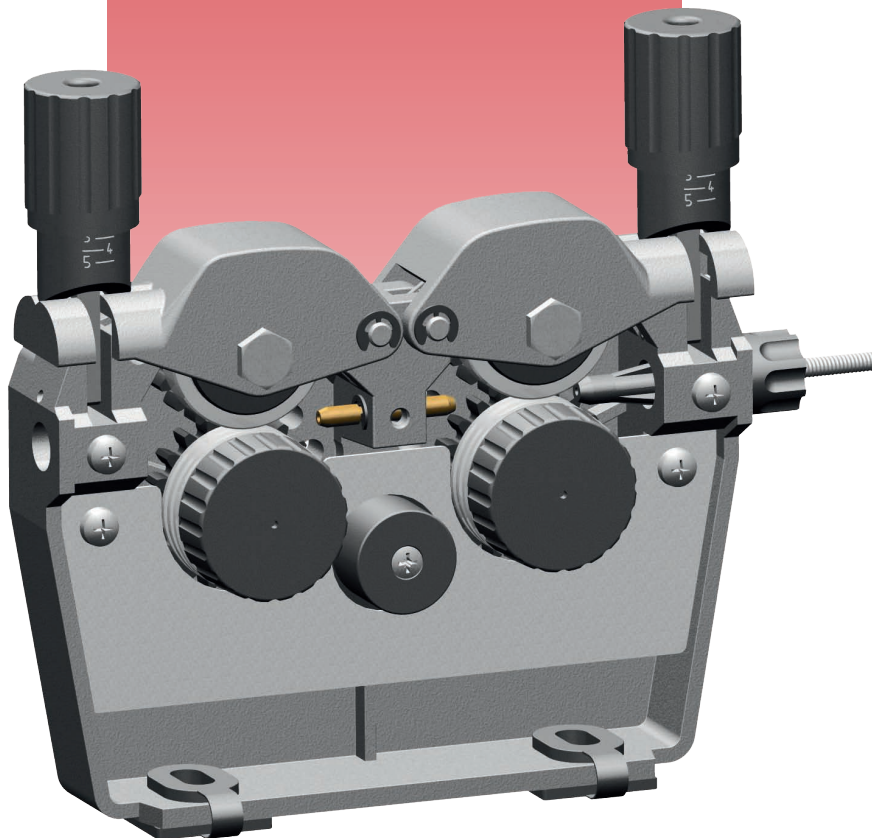
CWF 502

FOUR ROLL WIRE FEED SYSTEM

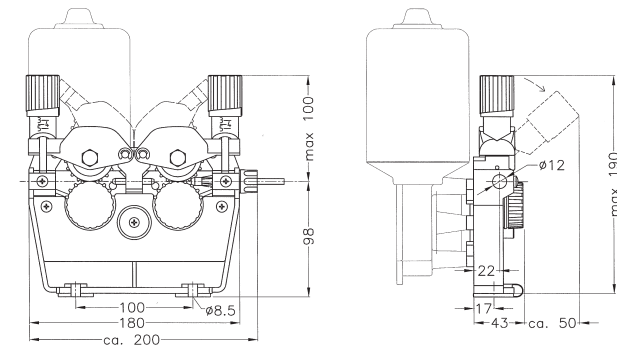
Feeds wire from 0,6 to 3,2 mm (.023"-1/8")

Wire Feed Mechanism of aluminium feed plate

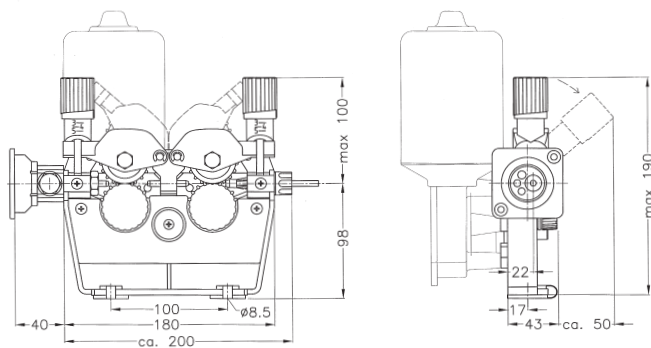
- CWF 502 with feed roll dia 40 mm, pressure arm **with bearing**
- CWF 512 with feed roll dia 40 mm, pressure arm **with gear wheel**
- Feed roll dia 40x10/dia 32 mm V or U groove 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - 1,4-1,6 mm
 - 2,0-2,4 mm
 - U groove 2,4-2,8 mm
 - 2,8-3,2 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- Two adjusting arms with forward opening
- Safety guard of metal plate (option: plastic)
- Wire feed motor 40 - 120 W can be assembled in A1, A3, A5, B2, B4, B6 positions
- Torch connection on the right or left side



OVERALL FITTING DIMENSIONS



OVERALL FITTING DIMENSIONS

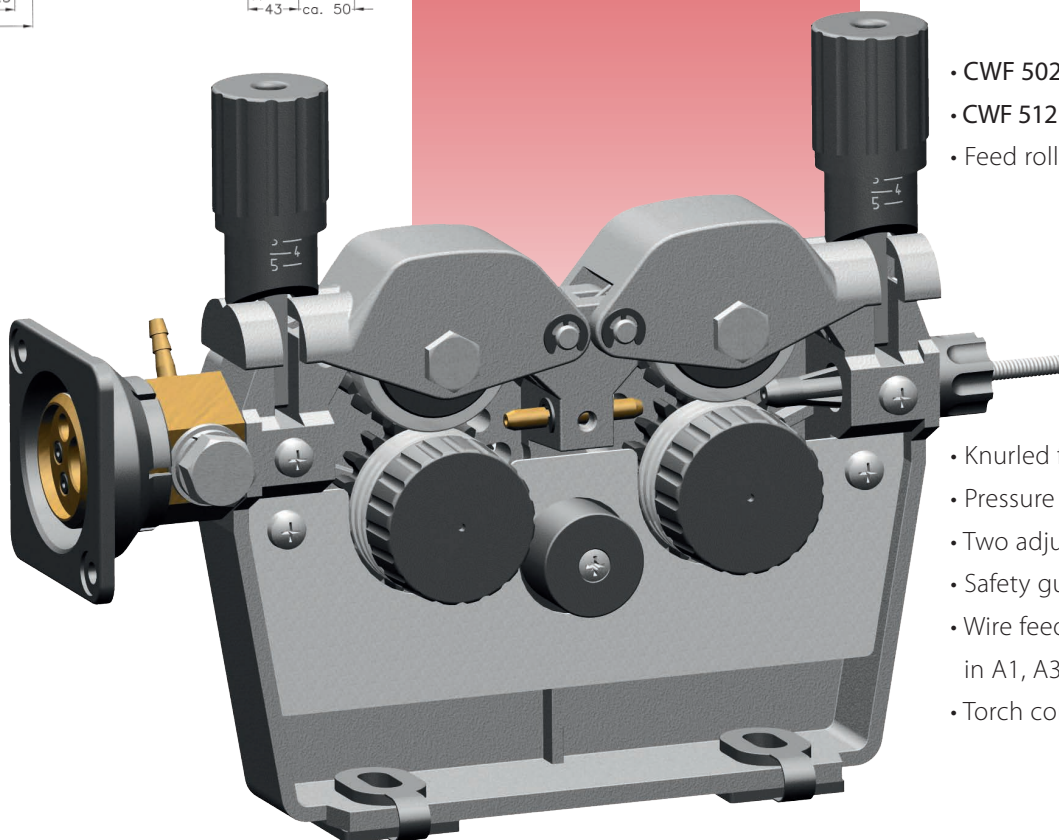


CWF 502

FOUR ROLL WIRE FEED SYSTEM + CENTRAL ADAPTOR

Feeds wire from 0,6 to 3,2 mm (.023"-1/8")

Wire Feed Mechanism of aluminium feed plate + Central adaptor



- CWF 502 + ECA 3 with feed roll dia 40 mm, pressure arm **with bearing**
- CWF 512 + ECA 3 with feed roll dia 40 mm, pressure arm **with gear wheel**
- Feed roll dia 40x10/dia 32 mm V or U groove
 - 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - 1,4-1,6 mm
 - 2,0-2,4 mm
 - U groove 2,4-2,8 mm
 - 2,8-3,2 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- Two adjusting arms with forward opening
- Safety guard of metal plate (option: plastic)
- Wire feed motor 40 - 120 W can be assembled in A1, A3, A5, B2, B4, B6 positions
- Torch connection on the right or left side

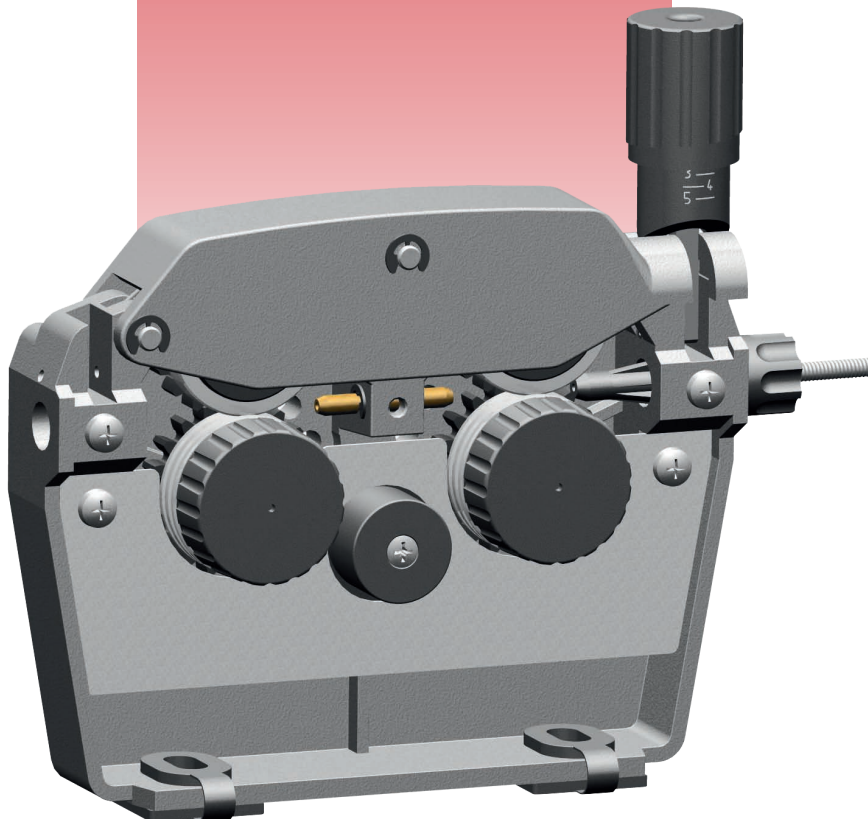
CWF 503

FOUR ROLL WIRE FEED SYSTEM

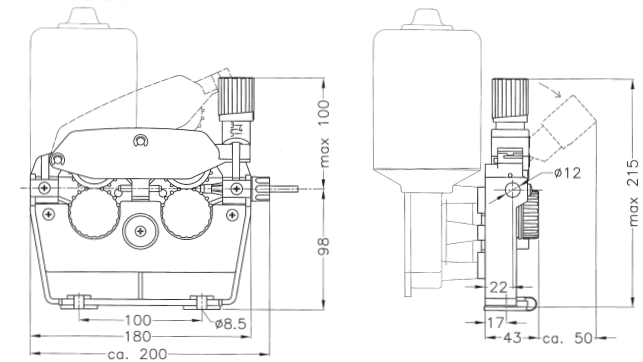
Feeds wire from 0,6 to 3,2 mm (.023"-1/8")

Wire Feed Mechanism of aluminium feed plate

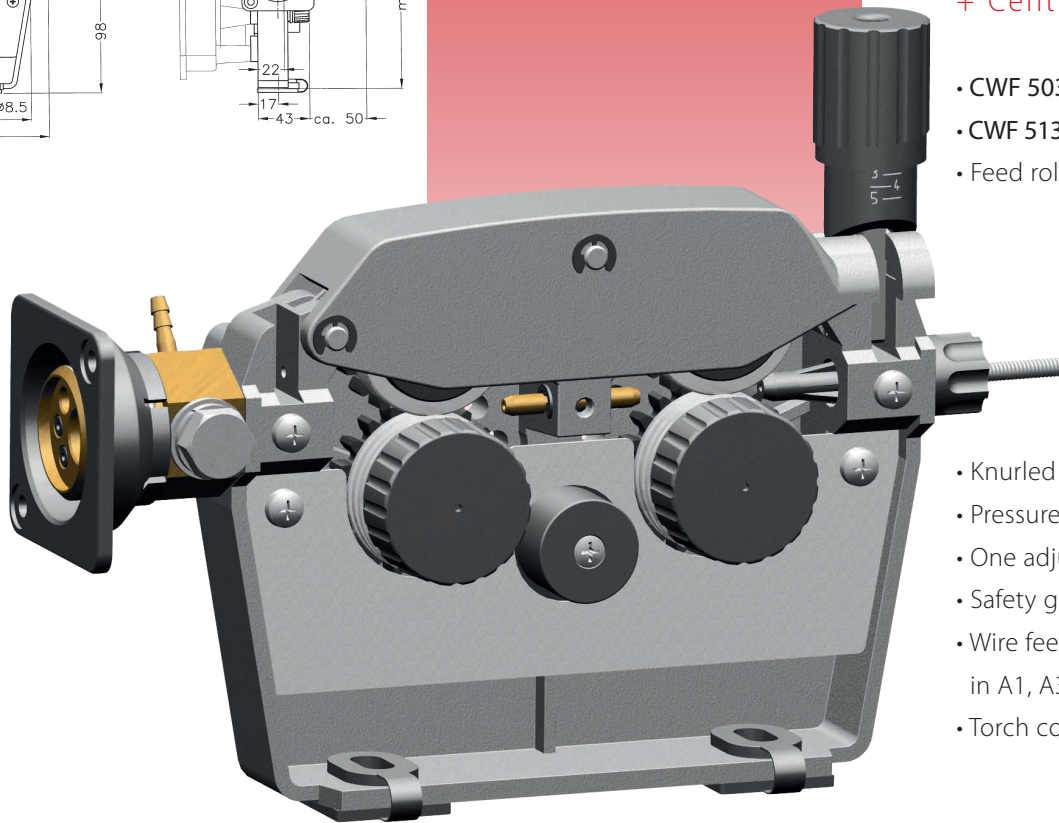
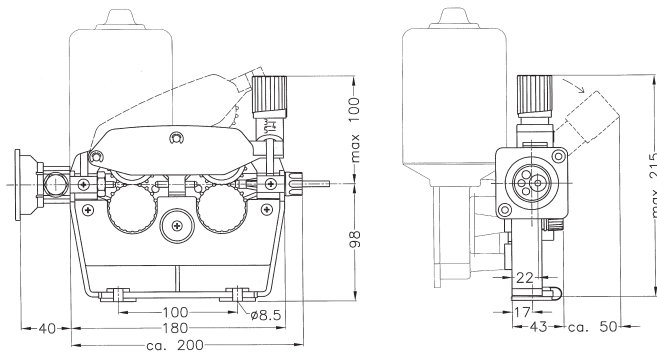
- CWF 503 with feed roll dia 40 mm, pressure arm **with bearing**
- CWF 513 with feed roll dia 40 mm, pressure arm **with gear wheel**
- Feed roll dia 40x10/dia 32 mm V or U groove 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - 1,4-1,6 mm
 - 2,0-2,4 mm
 - U groove 2,4-2,8 mm
 - 2,8-3,2 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- One adjusting arm with forward opening
- Safety guard of metal plate (option: plastic)
- Wire feed motor 40 - 120 W can be assembled in A1, A3, A5, B2, B4, B6 positions
- Torch connection on the right or left side



OVERALL FITTING DIMENSIONS



OVERALL FITTING DIMENSIONS



CWF 503

FOUR ROLL WIRE FEED SYSTEM + CENTRAL ADAPTOR

Feeds wire from 0,6 to 3,2 mm (.023"-1/8")

Wire Feed Mechanism of aluminium feed plate + Central adaptor

- CWF 503 + ECA 3 with feed roll dia 40 mm, pressure arm **with bearing**
- CWF 513 + ECA 3 with feed roll dia 40 mm, pressure arm **with gear wheel**
- Feed roll dia 40x10/dia 32 mm V or U groove
 - 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - 1,4-1,6 mm
 - 2,0-2,4 mm
 - U groove 2,4-2,8 mm
 - 2,8-3,2 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- One adjusting arm with forward opening
- Safety guard of metal plate (option: plastic)
- Wire feed motor 40 - 120 W can be assembled in A1, A3, A5, B2, B4, B6 positions
- Torch connection on the right or left side

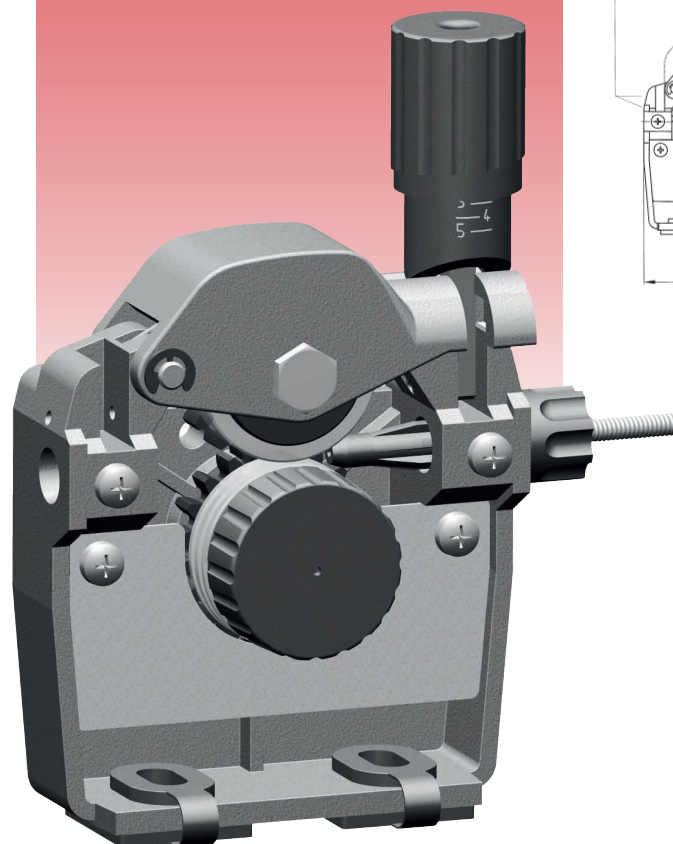
CWF 600

TWO ROLL WIRE FEED SYSTEM

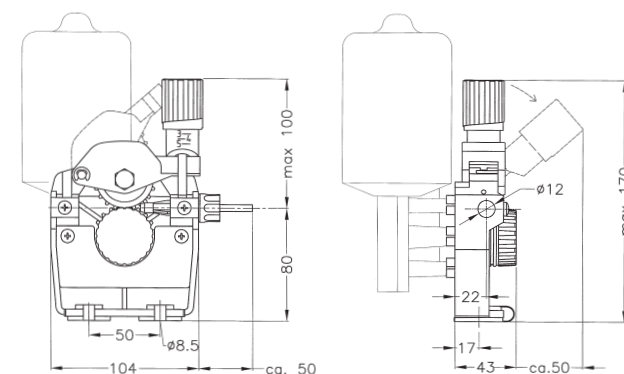
Feeds wire from 0,6 to 3,2 mm (.023"-1/8")

Wire Feed Mechanism of aluminium feed plate

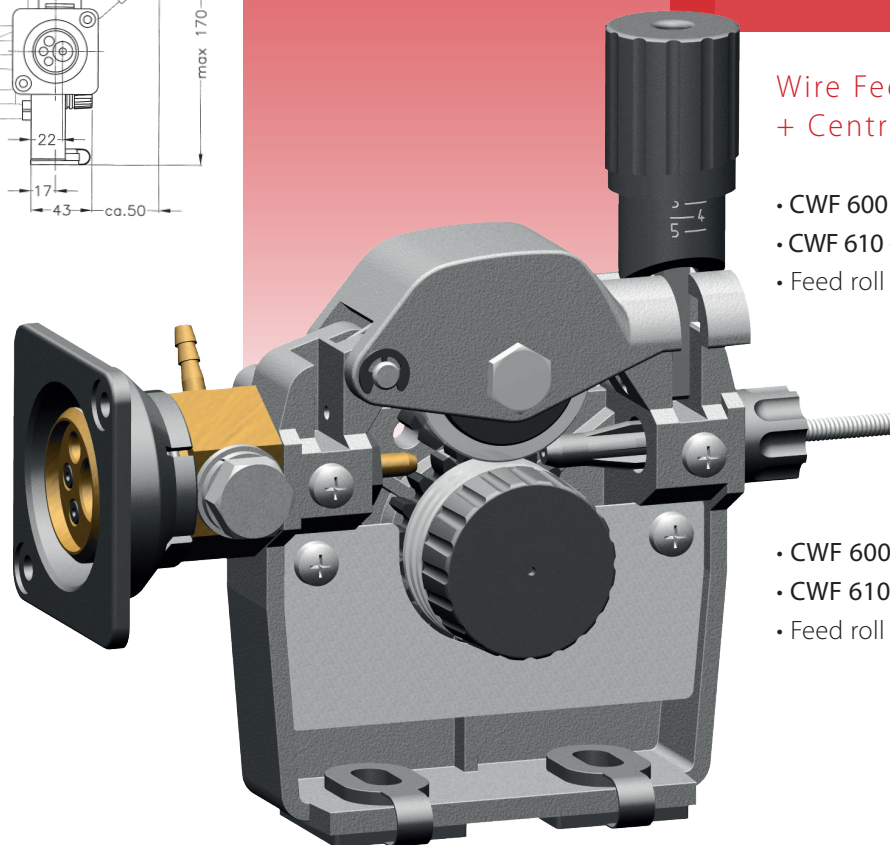
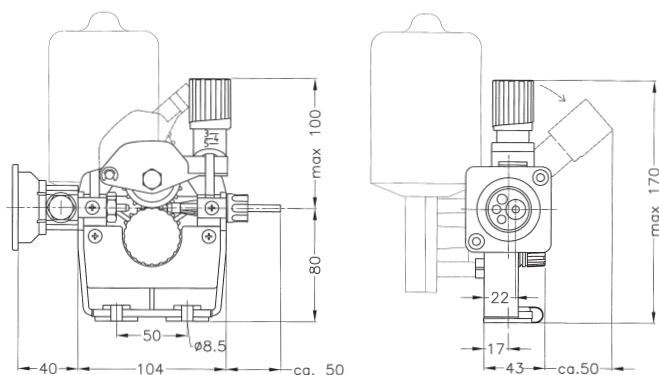
- CWF 600 with feed roll dia 40 mm, pressure arm **with bearing**
- CWF 610 with feed roll dia 40 mm, pressure arm **with gear wheel**
- Feed roll dia 40x10/dia 32 mm V or U groove 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - 1,4-1,6 mm
 - 2,0-2,4 mm
 - U groove 2,4-2,8 mm
 - 2,8-3,2 mm
- CWF 600-37 with feed roll dia 37 mm, pressure arm **with bearing**
- CWF 610-37 with feed roll dia 37 mm, pressure arm **with gear wheel**
- Feed roll dia 37x12/dia 19 mm V or U groove 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - 1,4-1,6 mm
 - 2,0-2,4 mm
 - U groove 2,4-2,8 mm
 - 2,8-3,2 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- One adjusting arm with forward opening
- Safety guard of metal plate (option: plastic)
- Wire feed motor 40 - 120 W can be assembled in A1, A3, A5, B2, B4, B6 positions
- Torch connection on the right or left side



OVERALL FITTING DIMENSIONS



OVERALL FITTING DIMENSIONS



CWF 600

TWO ROLL WIRE FEED SYSTEM + CENTRAL ADAPTOR

Feeds wire from 0,6 to 3,2 mm (.023"-1/8")

Wire Feed Mechanism of aluminium feed plate + Central adaptor

- CWF 600 + ECA 3 with feed roll dia 40 mm, pressure arm **with bearing**
- CWF 610 + ECA 3 with feed roll dia 40 mm, pressure arm **with gear wheel**
- Feed roll dia 40x10/dia 32 mm V or U groove 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - 1,4-1,6 mm
 - 2,0-2,4 mm
 - U groove 2,4-2,8 mm
 - 2,8-3,2 mm
- CWF 600-37 with feed roll dia 37 mm, pressure arm **with bearing**
- CWF 610-37 with feed roll dia 37 mm, pressure arm **with gear wheel**
- Feed roll dia 37x12/dia 19 mm V or U groove 0,6-0,8 mm
 - 0,8-1,0 mm
 - 1,0-1,2 mm
 - 1,4-1,6 mm
 - 2,0-2,4 mm
 - U groove 2,4-2,8 mm
 - 2,8-3,2 mm
- Knurled feed rolls: option
- Pressure arm with lift opening
- One adjusting arm with forward opening
- Safety guard of metal plate (option: plastic)
- Wire feed motor 40 - 120 W can be assembled in A1, A3, A5, B2, B4, B6 positions
- Torch connection on the right or left side

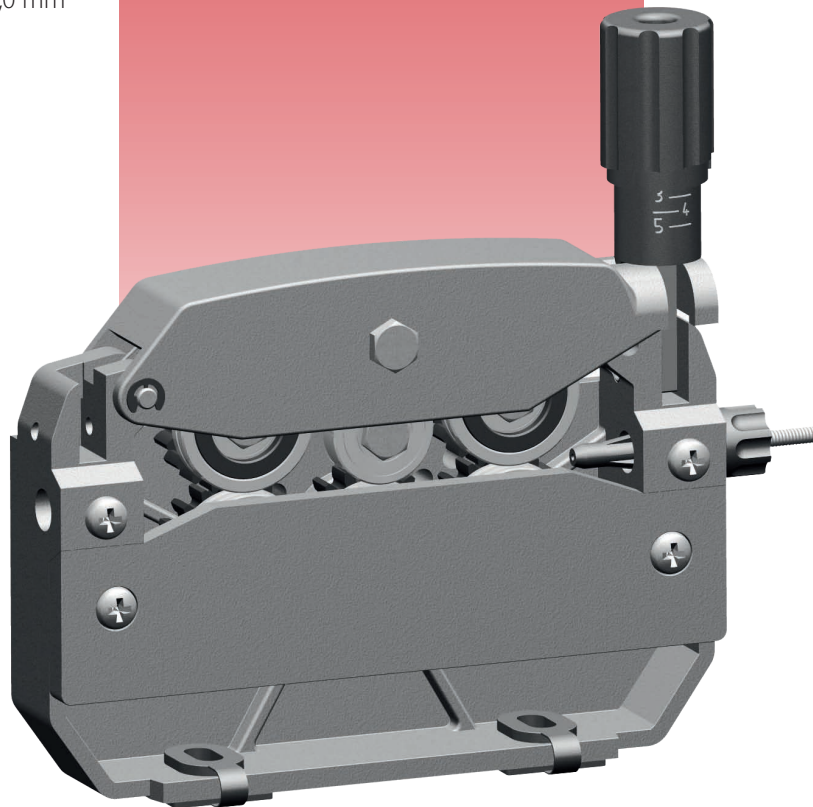
CWF 700

FOUR ROLL WIRE FEED SYSTEM

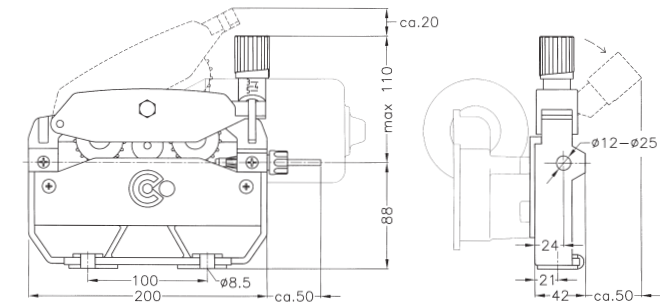
Feeds wire from 1,0 to 4,0 mm (.040"-5/32")

Wire Feed Mechanism of aluminium feed plate for special industrial welding applications

- Feed rolls **with gear wheel** dia 40 mm V an U groove 1,0.....4,0 mm (knurled: option)
- Pressure arm with gear wheel and with lift opening
- Robust body
- Construction with reduced wire shaving
- Wider, stronger gear wheels
- Grooved upper rolls
- One adjusting arm with forward opening
- Safety guard of metal plate (aluminium casting: option)
- Wire feed motor of 120 W can be assembled in A1, A3, A5, B2, B4, B6 positions
- Torch connection on the right or left side
- Option: Wire straighteners type WS 3 or WS 5 are selectable and can be built in



OVERALL FITTING DIMENSIONS



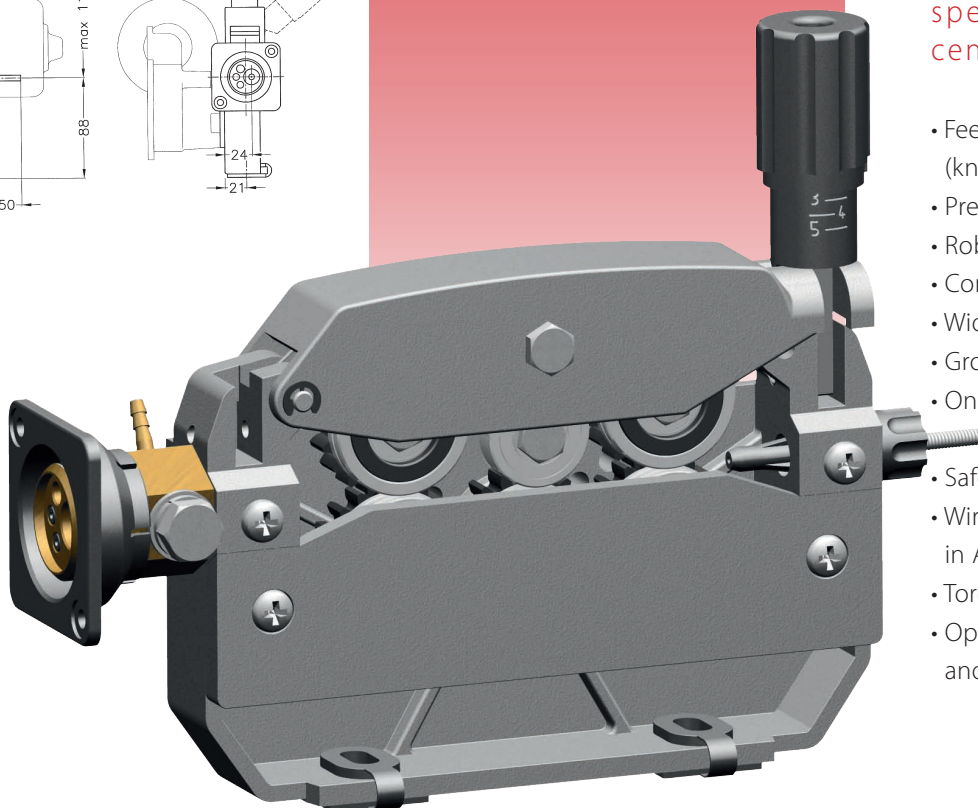
The technical drawing shows two views of the pump assembly:

- Side View (Left):** Shows the pump body with a horizontal inlet/outlet port on the left. Dimensions include a total width of 200 mm, a base width of 40 mm, a mounting flange diameter of $\varnothing 8.5$, a base height of 88 mm, and a maximum overall height of 110 mm.
- Front View (Right):** Shows the pump head with a vertical outlet pipe. Dimensions include a base width of 21 mm, a mounting flange diameter of 24 mm, and a maximum overall height of ca. 20 mm.

Feeds wire from 1,0 to 4,0 mm (.040"-5/32")

Wire Feed Mechanism of aluminium feed plate for special industrial welding applications + ECA 3 central adaptor

- Feed rolls **with gear wheel** dia 40 mm V an U groove 1,0.....4,0 mm (knurled: option)
 - Pressure arm with gear wheel and with lift opening
 - Robust body
 - Construction with reduced wire shaving
 - Wider, stronger gear wheels
 - Grooved upper rolls
 - One adjusting arm with forward opening
- 
- Safety guard of metal plate (aluminium casting: option)
 - Wire feed motor of 120 W can be assembled in A1, A3, A5, B2, B4, B6 positions
 - Torch connection on the right or left side
 - Option: Wire straighteners type WS 3 or WS 5 are selectable and can be built in



WIRE FEED MOTORS

Form A   Form B

Ankarsrum Motors AB, Sweden

Type	Wire feeding speed max. m/Min.				Form
			dia 30	dia 40	
KSV 4030/213 E	24 V	200 r.p.m.	18,8	25,1	B
KSV 4030/182	24 V	200 r.p.m.	18,8	25,1	B
KSV 4030/186	42 V	200 r.p.m.	18,8	25,1	B
KSV 5035/551	24 V	200 r.p.m.	18,8	25,1	B
KSV 5035/557	42 V	200 r.p.m.	18,8	25,1	B
KSV 5035/556T	24 V	200 r.p.m.	18,8	25,1	B
with tacho					
KSV 5with035/661	42 V	200 r.p.m.	18,8	25,1	B
with optical reader					

ELVI s.r.l., Italy

Type	Wire feeding speed max. m/Min.				Form
			dia 30	dia 40	
100.607	24 V	225 r.p.m.	19,8	26,38	B
100.694	24 V	210 r.p.m.	19,8	26,38	B
100.701	24 V	210 r.p.m.	19,8	26,38	B
100.707	42 V	210 r.p.m.	19,8	26,38	A
100.701T	24 V	210 r.p.m.	19,8	26,38	B
with tacho					

OSLV Italia s.r.l., Italy

Type	Wire feeding speed max. m/Min.				Form
			dia 30	dia 40	
9900006	24 V	120 r.p.m.	11,3	15,13	B
9901005	24 V	160 r.p.m.	15,1	20,1	A
9901030	24 V	160 r.p.m.	15,1	20,1	A
9901033	42 V	160 r.p.m.	15,1	20,1	A
9902030	24 V	220 r.p.m.	20,7	27,6	B
9902066	42 V	150 r.p.m.	14,15	16,43	B
9902017	24 V	200 r.p.m.	18,8	25,0	B



WIRE FEED ROLLS

Wire feed rolls

- Material: heat treated steel 60 $\pm$ 2 HRC (sintered steel: option)
- "V" groove for hard wire
- "VK" V knurled groove for hard-shelled cored wire
- "U" groove for soft wire or soft-shelled cored wire
- "UK" U knurled groove for extremely soft wire
- Feed rolls with insulated core

Feed rolls can be produced upon special drawings or samples for all kinds of wires and in all sizes

Standard sizes of the Cooptim feed rolls with keyway:

dia 30 x 12 /dia 10

dia 30 x 10/dia 22

dia 37 x 12/dia 19

dia 40 x 10/dia 22

dia 40 x 10/dia 32

Standard wire sizes:

0,6-0,8 mm 1,4-1,6 mm

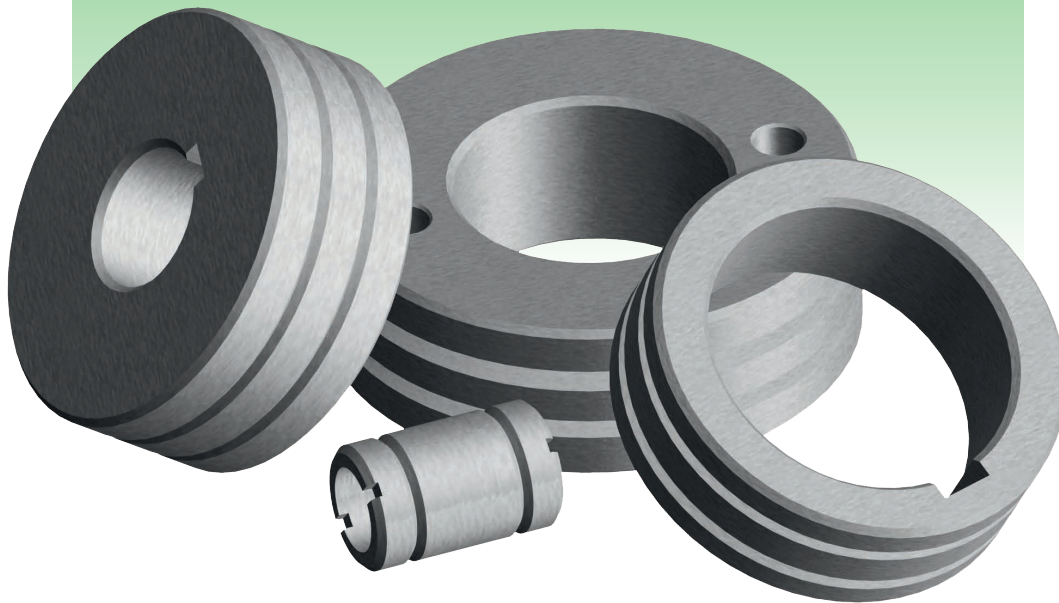
0,8-1,0 mm 1,6-2,0 mm

0,9-1,2 mm 1,6-2,4 mm

1,0-1,2 mm 2,0-2,4 mm

1,2-1,4 mm 2,4-2,8 mm

1,2-1,6 mm 2,8-3,2 mm

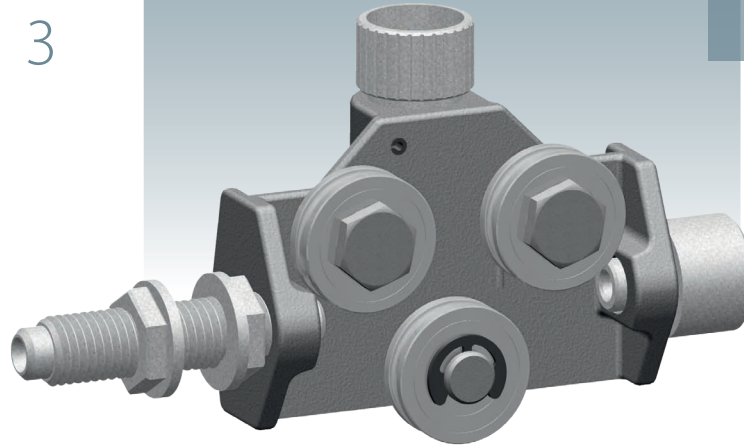


WIRE STRAIGHTENERS

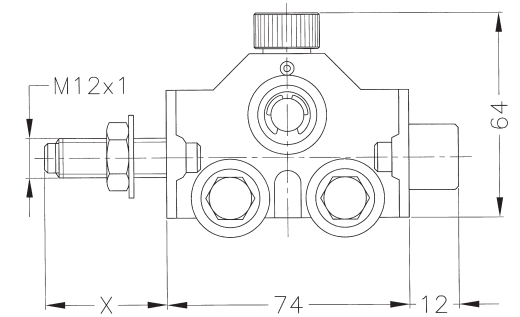
Wire straighteners

- For straightening of all kinds of wires up to dia 4 mm
- Aluminium casting body
- Straightener rollers of bearing
- Can be connected to all wire feed mechanisms

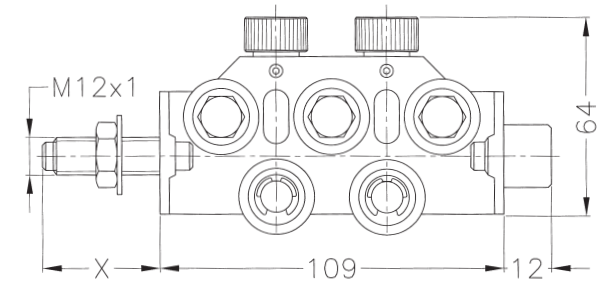
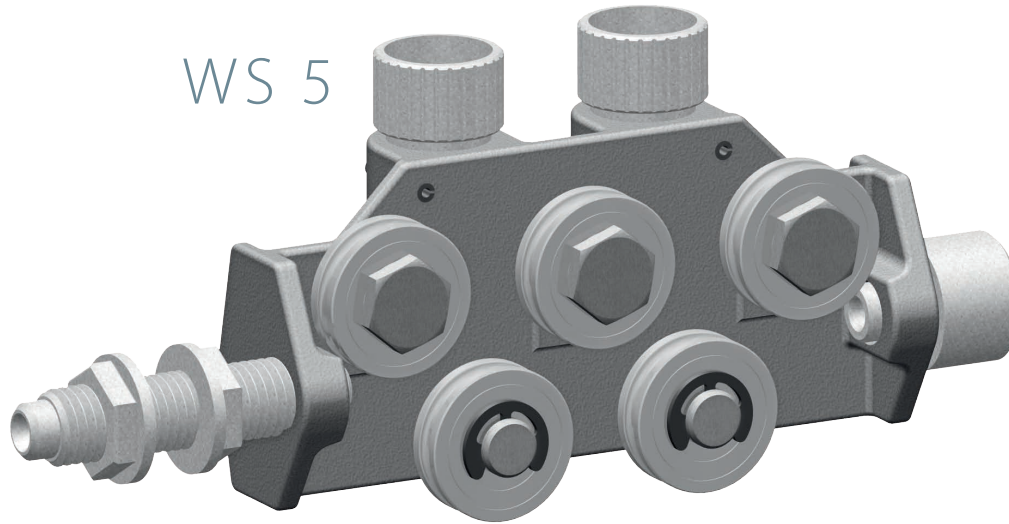
WS 3



OVERALL FITTING DIMENSIONS



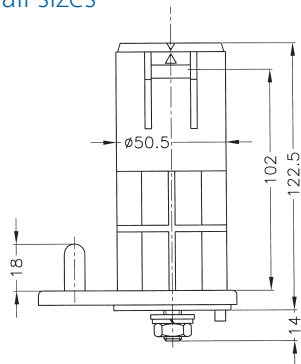
WS 5



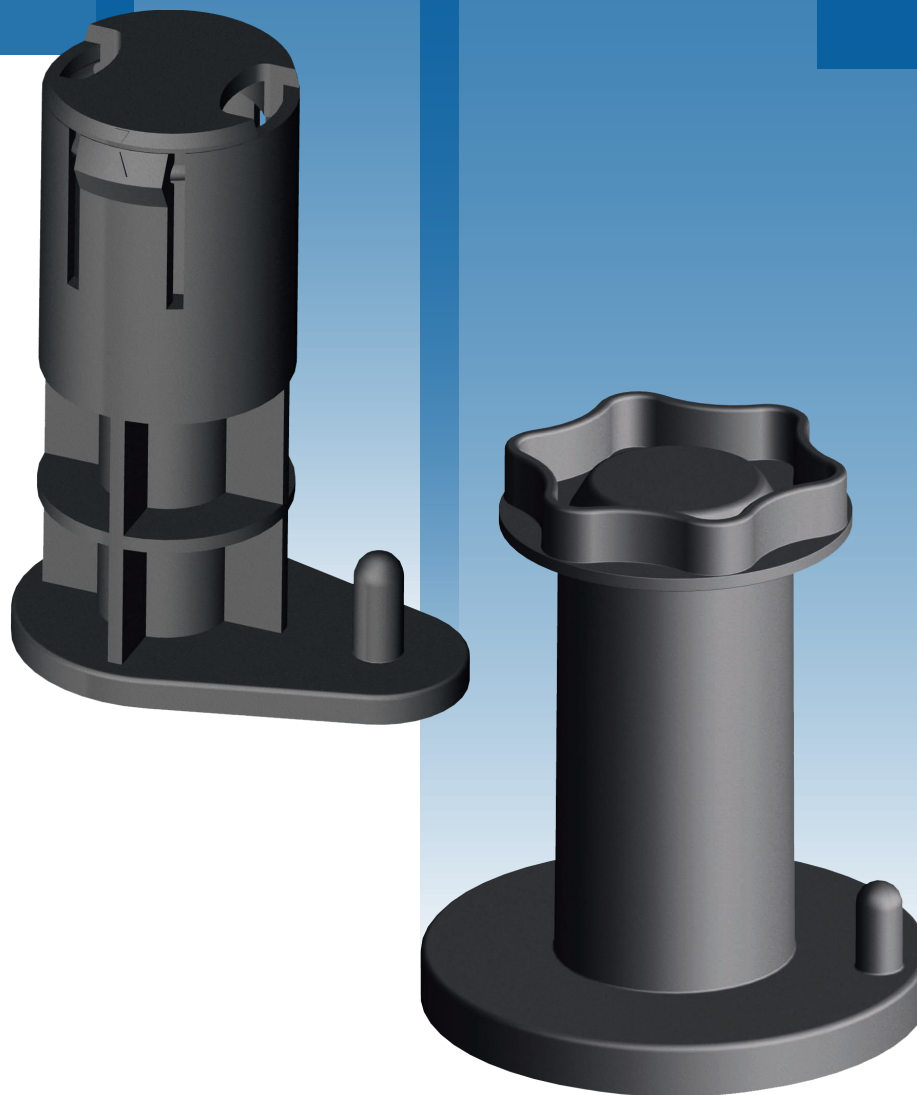
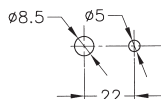
NORMAL REEL HUB ASSEMBLIES

- Black plastic body
- Cap of different colours (option)
- Built in brake
- Loading limit: 15 kg
- Plastic adapter ring for 5 kg wire (option)

Overall sizes



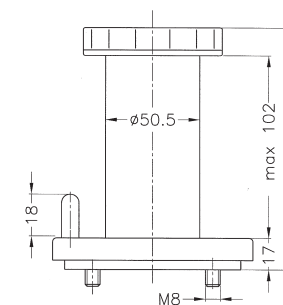
Fixing holes



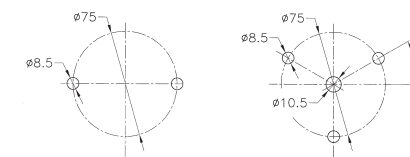
STANDARD REEL HUB ASSEMBLIES

- Black plastic body
- Cap of different colours (option)
- Built in brake
- Loading limit: 15 kg Standard 1
30 kg Standard 2
- Plastic adapter ring for 5 kg wire (option)

Overall sizes



Fixing holes



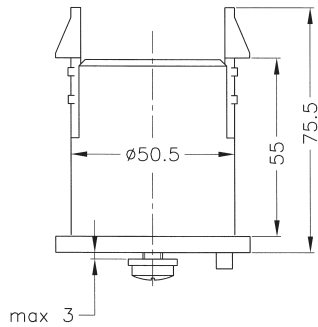
15 kg Standard 1

30 kg Standard 2

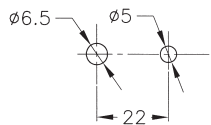
MINI 1 REEL HUB ASSEMBLIES

- Black plastic body
- Loading limit: 5 kg

Overall sizes



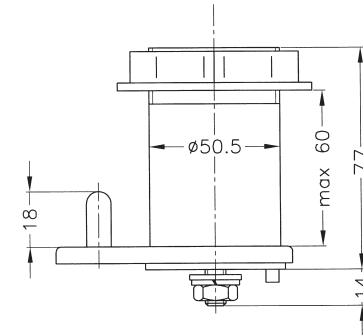
Fixing holes



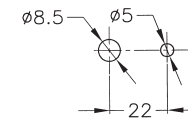
MINI 2 REEL HUB ASSEMBLIES

- Black plastic body
- Cap of different colours (option)
- Built in brake
- Loading limit: 5 kg

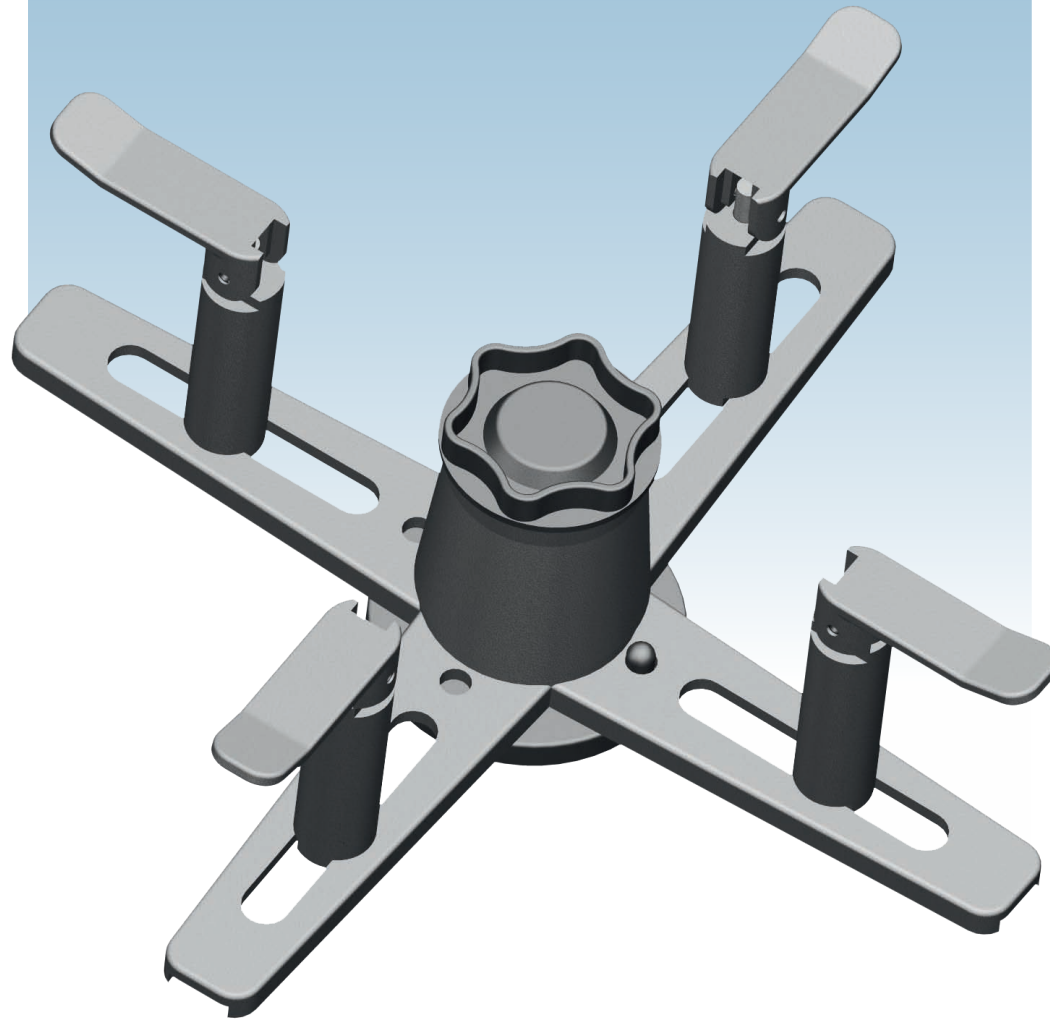
Overall sizes



Fixing holes

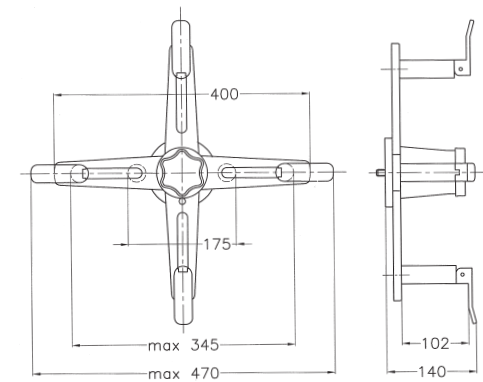


WIRE REELERS

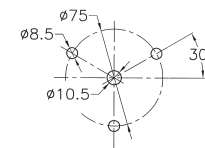


- Aluminium construction
- With built in Standard 2
- Loading limit: 30 kg

Overall sizes



Fixing holes



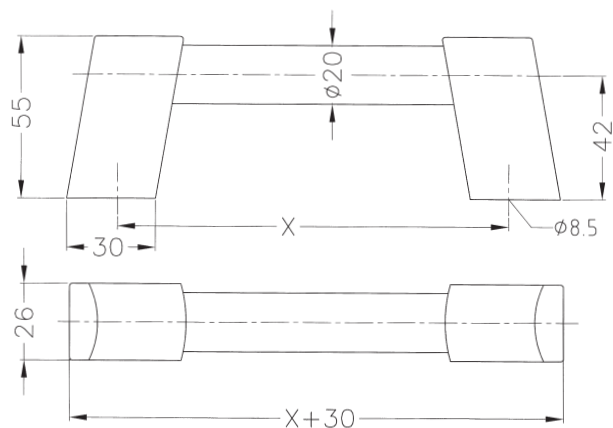
UH HANDLES

FOR WELDING MACHINES AND ELECTRICAL EQUIPMENT

Handles in different sizes and colours

- Material: handle shank from black plastic of glass fibre
- Connecting tubes from steel in different colours
- Easy mounting with M8 hexagon head bolts (DIN 931)
- X = standard: 150, 200, 250, 300, 350, 400 mm, other sizes: option
- Standard colours: black, red, yellow, grey
- Option: also in other colours

Overall sizes / fixing holes

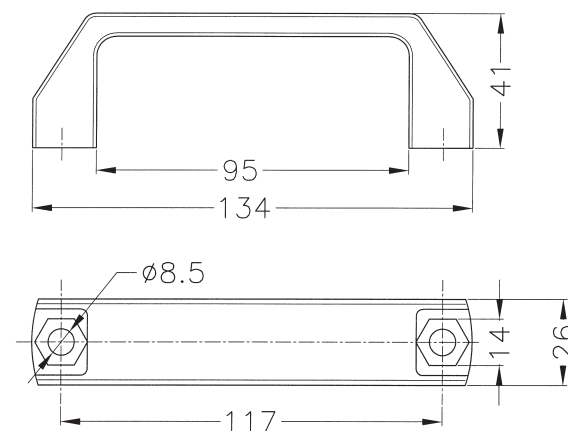


EH HANDLES

FOR WELDING MACHINES AND ELECTRICAL EQUIPMENT

- Material: plastic of glass fibre
- Colour: black
- Easy mounting with M8 hexagon socket head screw (DIN 912), or with M8 slotted cheese head screw (DIN 84)

Overall sizes / fixing holes



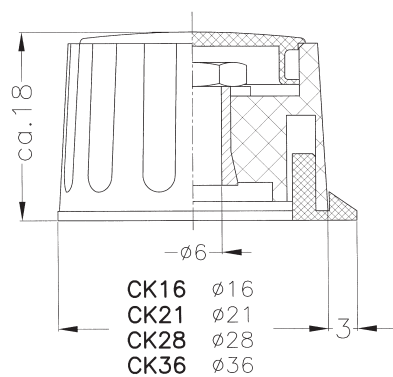
COLLET KNOBS

FOR WELDING MACHINES AND ELECTRICAL EQUIPMENT

Collet knobs in four different sizes and colours

- The knobs are fixed onto the spindles by means of the proven collet tightening system, fixed to the shaft dia 6 mm
- Caps, pointers, nut covers are simply plugged onto the collet knobs
- Standard colours: black and red, on request green, grey and yellow are also available
- Material: caps, pointers, nut covers from polyamid collet, sleeves and nuts from brass

Overall sizes



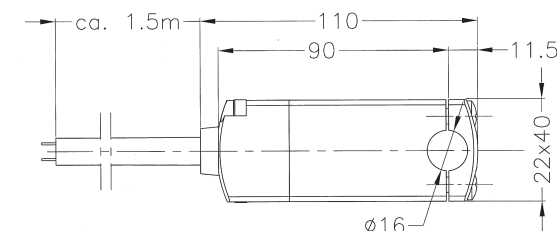
GAS PREHEATERS

FOR CO2 REGULATORS

Aluminium body with 1.5 m rubber cable

- GP1 24 V, 35 W, AC/DC
- GP2 24 V, 35 W, AC/DC
- GP3 220 V, 45 W, AC/DC

Overall sizes



EURO CENTRAL ADAPTORS

FOR WELDING MACHINES

The COOPTIM Euro Central Adaptor System is a new development. The central adaptor has new solutions, besides the technical data are the same as the wellknown international models.

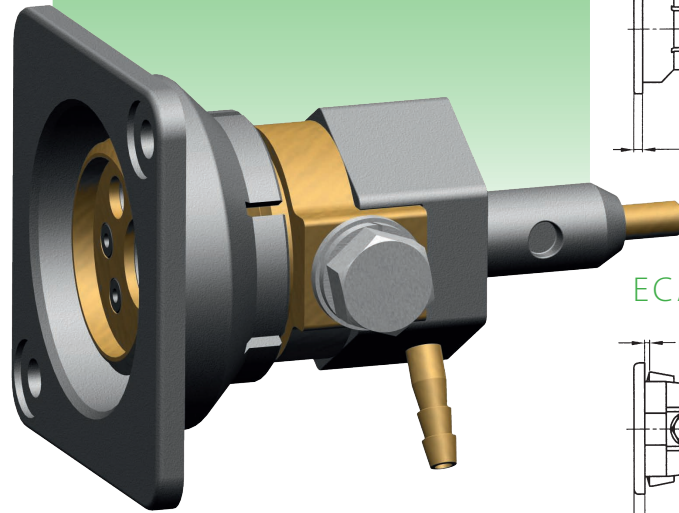
CCA 1 type up to 250 Amps

ECA 2 type up to 350 Amps

ECA 3 type up to 450 Amps

Advantages

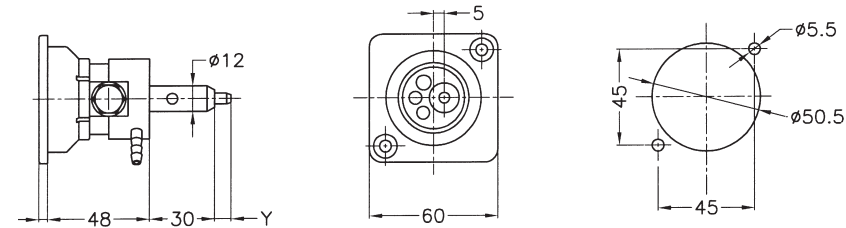
- Simple mounting
- Flush mounted construction
- SSF snap-in system fixing without screw
- With screw option
- Needs small place inside the equipment
- Axial or radial current connection
- Axial or radial gas connection
- 60 % duty circle
- Plastic house of glas fibre
- Switch wire 2x0,75 mm², length 500 mm
- Gas hose and clamp (option)



OVERALL DIMENSIONS

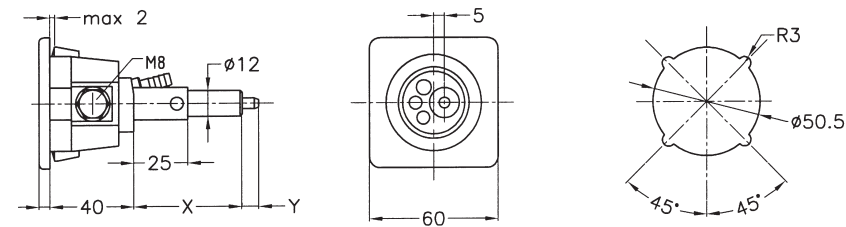
FIXING HOLES

CCA 1

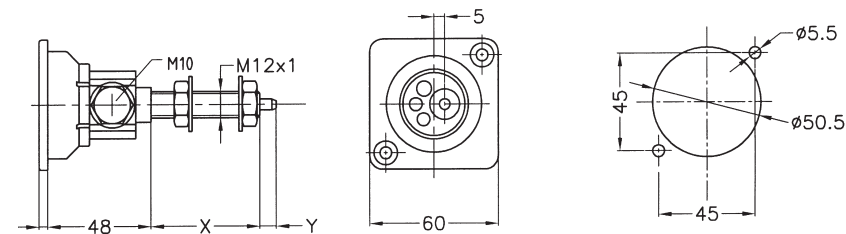


ECA 2

SSF snap-in system fixing



ECA 3



A COMPANY – SPECIALIZED FOR WIRE FEED SYSTEMS

Our company was established in 1982, and has proved to be a prospering middle – sized enterprise by now, located in Érd close to Budapest, the capital of Hungary. We are specialized in the production of wire feed systems used in welding equipment ranging from small machines to large industrial units. We are continuously developing new products in order to address New requirements of the market.

Many leading companies from welding industry have recognized our expertise and have authorized us for exclusive distribution of their products in Hungary.

This catalogue illustrates the complete line of COOPTIM products designed for meeting with the special requirements of the customers.

COOPTIM is certificated and registrated by SGS Yarsley International Certification Services Ltd. in accordance with ISO 9001:2000 Quality System.

We welcome the opportunity to demonstrate the quality of our new production range and look forward to receiving your inquiries about our products.

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